

# Drills • General Purpose

## List #2002 continued

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
9/32	.2812	7.14	4-1/4	2-15/16	C02013
M	.2950	7.49	4-3/8	3-1/16	C02015
19/64	.2969	7.54	4-3/8	3-1/16	C02017
N	.3020	7.67	4-3/8	3-1/16	C02019
5/16	.3125	7.94	4-1/2	3-3/16	C02024
O	.3160	8.03	4-1/2	3-3/16	C02026
P	.3230	8.20	4-5/8	3-5/16	C02029
21/64	.3281	8.33	4-5/8	3-5/16	C02032
Q	.3320	8.43	4-3/4	3-7/16	C02034
R	.3390	8.61	4-3/4	3-7/16	C02037
11/32	.3438	8.73	4-3/4	3-7/16	C02039
S	.3480	8.84	4-7/8	3-1/2	C02042
T	.3580	9.09	4-7/8	3-1/2	C02045
U	.3680	9.35	5	3-5/8	C02051

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
3/8	.3750	9.53	5	3-5/8	C02054
V	.3770	9.58	5	3-5/8	C02055
W	.3860	9.80	5-1/8	3-3/4	C02060
25/64	.3906	9.92	5-1/8	3-3/4	C02062
X	.3970	10.08	5-1/8	3-3/4	C02064
Y	.4040	10.26	5-1/4	3-7/8	C02066
13/32	.4062	10.32	5-1/4	3-7/8	C02068
Z	.4130	10.49	5-1/4	3-7/8	C02069
27/64	.4219	10.72	5-3/8	3-15/16	C02071
7/16	.4375	11.11	5-1/2	4-1/16	C02074
29/64	.4531	11.51	5-5/8	4-3/16	C02077
15/32	.4688	11.91	5-3/4	4-5/16	C02079
31/64	.4844	12.30	5-7/8	4-3/8	C02082
1/2	.5000	12.70	6	4-1/2	C02084

## List #2001 Jobber Length GP Surface Treated Drill



Substrate - HSS  
 Length - Jobber Length  
 Surface Treatment - Black Oxide  
 Shank - Straight  
 Point - 118°



### Features:

- General purpose flute construction for use in a wide variety of materials
- Black oxide finish increases wear resistance
- When used with coolant it improves lubricity, reducing chip welding & galling

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
97	.0059	0.15	3/4	1/16	C01771
0.15mm	.0063	0.16	3/4	1/16	C01772
96	.0067	0.17	3/4	1/16	C01773
94	.0071	0.18	3/4	1/16	C01777
93	.0075	0.19	3/4	1/16	C01779
92	.0079	0.20	3/4	1/16	C01781
91	.0083	0.21	3/4	5/64	C01783
90	.0087	0.22	3/4	5/64	C01784
89	.0091	0.23	3/4	5/64	C01786
88	.0095	0.24	3/4	5/64	C01787
87	.0100	0.25	3/4	5/64	C01789
86	.0105	0.27	3/4	3/32	C01790
85	.0110	0.28	3/4	3/32	C01791
84	.0115	0.29	3/4	3/32	C01793
83	.0120	0.30	3/4	3/32	C01795
82	.0125	0.32	3/4	3/32	C01796
81	.0130	0.33	3/4	3/32	C01798
80	.0135	0.34	3/4	1/8	C01012
0.35mm	.0138	0.35	19mm	3.00mm	C01013
79	.0145	0.37	3/4	1/8	C01014
1/64	.0156	0.40	3/4	3/16	C01016
0.40mm	.0157	0.40	22mm	5.00mm	C01017
78	.0160	0.41	7/8	3/16	C01018
0.42mm	.0165	0.42	22mm	5.00mm	C01019
0.45mm	.0177	0.45	22mm	5.00mm	C01020
77	1.0180	25.86	7/8	3/16	C01021
0.48mm	.0189	0.48	22mm	5.00mm	C01022
0.50mm	.0197	0.50	22mm	5.00mm	C01023
76	.0200	0.51	7/8	3/16	C01024
75	.0210	0.53	1	1/4	C01025
0.55mm	.0217	0.55	25mm	6.00mm	C01026
74	.0225	0.57	1	1/4	C01027
0.60mm	.0236	0.60	29mm	8.00mm	C01028

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
73	.0240	0.61	1-1/8	5/16	C01029
72	.0250	0.64	1-1/8	5/16	C01030
0.65mm	.0256	0.65	32mm	10mm	C01031
71	.0260	0.66	1-1/4	3/8	C01032
0.70mm	.0276	0.70	32mm	10mm	C01033
70	.0280	0.71	1-1/4	3/8	C01034
69	.0292	0.74	1-3/8	1/2	C01035
0.75mm	.0295	0.75	35mm	13mm	C01036
68	.0310	0.79	1-3/8	1/2	C01037
1/32	.0312	0.79	1-3/8	1/2	C01038
0.80mm	.0315	0.80	35mm	13mm	C01039
67	.0320	0.81	1-3/8	1/2	C01040
66	.0330	0.84	1-3/8	1/2	C01041
0.85mm	.0335	0.85	38mm	16mm	C01042
65	.0350	0.89	1-1/2	5/8	C01043
0.90mm	.0354	0.90	38mm	16mm	C01044
64	.0360	0.91	1-1/2	5/8	C01045
63	.0370	0.94	1-1/2	5/8	C01046
0.95mm	.0374	0.95	38mm	16mm	C01047
62	.0380	0.97	1-1/2	5/8	C01048
61	.0390	0.99	1-5/8	11/16	C01049
1.00mm	.0394	1.00	41mm	18mm	C01050
60	.0400	1.02	1-5/8	11/16	C01051
59	.0410	1.04	1-5/8	11/16	C01052
1.05mm	.0413	1.05	41mm	18mm	C01053
58	.0420	1.07	1-5/8	11/16	C01054
57	.0430	1.09	1-3/4	3/4	C01055
1.10mm	.0433	1.10	44mm	19mm	C01056
1.15mm	.0453	1.15	44mm	19mm	C01057
56	.0465	1.18	1-3/4	3/4	C01058
3/64	.0469	1.19	1-3/4	3/4	C01059
1.20mm	.0472	1.20	48mm	22mm	C01060
1.25mm	.0492	1.25	48mm	22mm	C01061

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# Drills • General Purpose

## List #200I continued

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
1.30mm	.0512	1.30	48mm	22mm	C01062
55	.0520	1.32	1-7/8	7/8	C01063
1.35mm	.0531	1.35	48mm	22mm	C01064
54	.0550	1.40	1-7/8	7/8	C01065
1.40mm	.0551	1.40	48mm	22mm	C01066
1.45mm	.0571	1.45	48mm	22mm	C01067
1.50mm	.0591	1.50	48mm	22mm	C01068
53	.0595	1.51	1-7/8	7/8	C01069
1.55mm	.0610	1.55	48mm	22mm	C01070
1/16	.0625	1.59	1-7/8	7/8	C01071
1.60mm	.0630	1.60	48mm	22mm	C01072
52	.0635	1.61	1-7/8	7/8	C01073
1.65mm	.0650	1.65	51mm	25mm	C01074
1.70mm	.0669	1.70	51mm	25mm	C01075
51	.0670	1.70	2	1	C01076
1.75mm	.0689	1.75	51mm	25mm	C01077
50	.0700	1.78	2	1	C01078
1.80mm	.0709	1.80	51mm	25mm	C01079
1.85mm	.0728	1.85	51mm	25mm	C01080
49	.0730	1.85	2	1	C01081
1.90mm	.0748	1.90	51mm	25mm	C01082
48	.0760	1.93	2	1	C01083
1.95mm	.0768	1.95	51mm	25mm	C01084
5/64	.0781	1.98	2	1	C01085
47	.0785	1.99	2	1	C01086
2.00mm	.0787	2.00	54mm	29mm	C01087
2.05mm	.0807	2.05	54mm	29mm	C01088
46	.0810	2.06	2-1/8	1-1/8	C01089
45	.0820	2.08	2-1/8	1-1/8	C01090
2.10mm	.0827	2.10	54mm	29mm	C01091
2.15mm	.0846	2.15	54mm	29mm	C01092
44	.0860	2.18	2-1/8	1-1/8	C01093
2.20mm	.0866	2.20	57mm	32mm	C01094
2.25mm	.0886	2.25	57mm	32mm	C01095
43	.0890	2.26	2-1/4	1-1/4	C01096
2.30mm	.0906	2.30	57mm	32mm	C01097
2.35mm	.0925	2.35	57mm	32mm	C01098
42	.0935	2.37	2-1/4	1-1/4	C01099
3/32	.0938	2.38	2-1/4	1-1/4	C01100
2.40mm	.0945	2.40	60mm	35mm	C01101
41	.0960	2.44	2-3/8	1-3/8	C01102
2.45mm	.0965	2.45	60mm	35mm	C01103
40	.0980	2.49	2-3/8	1-3/8	C01104
2.50mm	.0984	2.50	60mm	35mm	C01105
39	.0995	2.53	2-3/8	1-3/8	C01106
38	.1015	2.58	2-1/2	1-7/16	C01107
2.60mm	.1024	2.60	64mm	37mm	C01108
37	.1040	2.64	2-1/2	1-7/16	C01109
2.70mm	.1063	2.70	64mm	37mm	C01110
36	.1065	2.71	2-1/2	1-7/16	C01111
7/64	.1094	2.78	2-5/8	1-1/2	C01113
35	.1100	2.79	2-5/8	1-1/2	C01114
2.80mm	.1102	2.80	67mm	38mm	C01115
34	.1110	2.82	2-5/8	1-1/2	C01116
33	.1130	2.87	2-5/8	1-1/2	C01117
2.90mm	.1142	2.90	70mm	41mm	C01118
32	.1160	2.95	2-3/4	1-5/8	C01119
3.00mm	.1181	3.00	70mm	41mm	C01120
31	.1200	3.05	2-3/4	1-5/8	C01121
3.10mm	.1220	3.10	70mm	41mm	C01122
1/8	.1250	3.18	2-3/4	1-5/8	C01123
3.20mm	.1260	3.20	70mm	41mm	C01124
30	.1285	3.26	2-3/4	1-5/8	C01126
3.30mm	.1299	3.30	73mm	45mm	C01127
3.40mm	.1339	3.40	73mm	45mm	C01128
29	.1360	3.45	2-7/8	1-3/4	C01129
3.50mm	.1378	3.50	73mm	45mm	C01130
28	.1405	3.57	2-7/8	1-3/4	C01131

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
9/64	.1406	3.57	2-7/8	1-3/4	C01132
3.60mm	.1417	3.60	76mm	48mm	C01133
27	.1440	3.66	3	1-7/8	C01134
3.70mm	.1457	3.70	76mm	48mm	C01135
26	.1470	3.73	3	1-7/8	C01136
25	.1495	3.80	3	1-7/8	C01138
3.80mm	.1496	3.80	79mm	51mm	C01139
24	.1520	3.86	3-1/8	2	C01140
3.90mm	.1535	3.90	79mm	51mm	C01141
23	.1540	3.91	3-1/8	2	C01142
5/32	.1562	3.97	3-1/8	2	C01143
22	.1570	3.99	3-1/8	2	C01144
4.00mm	.1575	4.00	83mm	54mm	C01145
21	.1590	4.04	3-1/4	2-1/8	C01146
20	.1610	4.09	3-1/4	2-1/8	C01147
4.10mm	.1614	4.10	83mm	54mm	C01148
4.20mm	.1654	4.20	83mm	54mm	C01149
19	.1660	4.22	3-1/4	2-1/8	C01150
4.30mm	.1693	4.30	83mm	54mm	C01152
18	.1695	4.31	3-1/4	2-1/8	C01153
11/64	.1719	4.37	3-1/4	2-1/8	C01154
17	.1730	4.39	3-3/8	2-3/16	C01155
4.40mm	.1732	4.40	86mm	56mm	C01156
16	.1770	4.50	3-3/8	2-3/16	C01157
4.5	.1772	4.50	86mm	56mm	C01158
15	.1800	4.57	3-3/8	2-3/16	C01159
4.60mm	.1811	4.60	86mm	56mm	C01160
14	.1820	4.62	3-3/8	2-3/16	C01161
13	.1850	4.70	3-1/2	2-5/16	C01162
4.70	.1850	4.70	89mm	59mm	C01163
3/16	.1875	4.76	3-1/2	2-5/16	C01165
12	.1890	4.80	3-1/2	2-5/16	C01166
4.80mm	.1890	4.80	89mm	59mm	C01167
11	.1910	4.85	3-1/2	2-5/16	C01168
4.90mm	.1929	4.90	92mm	62mm	C01169
10	.1935	4.91	3-5/8	2-7/16	C01170
9	.1960	4.98	3-5/8	2-7/16	C01171
5.00mm	.1969	5.00	92mm	62mm	C01172
8	.1990	5.05	3-5/8	2-7/16	C01173
5.10mm	.2008	5.10	92mm	62mm	C01174
7	.2010	5.11	3-5/8	2-7/16	C01175
13/64	.2031	5.16	3-5/8	2-7/16	C01176
6	.2040	5.18	3-3/4	2-1/2	C01177
5.20mm	.2047	5.20	95mm	64mm	C01178
5	.2055	5.22	3-3/4	2-1/2	C01179
5.30mm	.2087	5.30	95mm	64mm	C01181
4	.2090	5.31	3-3/4	2-1/2	C01182
5.40mm	.2126	5.40	95mm	64mm	C01183
3	.2130	5.41	3-3/4	2-1/2	C01184
5.50mm	.2165	5.50	95mm	64mm	C01185
7/32	.2188	5.56	3-3/4	2-1/2	C01186
5.60mm	.2205	5.60	98mm	67mm	C01187
2	.2210	5.61	3-7/8	2-5/8	C01188
5.70mm	.2244	5.70	98mm	67mm	C01189
1	.2280	5.79	3-7/8	2-5/8	C01191
5.80mm	.2283	5.80	98mm	67mm	C01192
5.90mm	.2323	5.90	98mm	67mm	C01193
A	.2340	5.94	3-7/8	2-5/8	C01194
15/64	.2344	5.95	3-7/8	2-5/8	C01195
6.00mm	.2362	6.00	102mm	70mm	C01196
B	.2380	6.05	4	2-3/4	C01197
6.10mm	.2402	6.10	102mm	70mm	C01198
C	.2420	6.15	4	2-3/4	C01199
6.20mm	.2441	6.20	102mm	70mm	C01200
D	.2460	6.25	4	2-3/4	C01201
6.30mm	.2480	6.30	102mm	70mm	C01203
1/4,E	.2500	6.35	4	2-3/4	C01204
6.40mm	.2520	6.40	105mm	73mm	C01206

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# Drills • General Purpose

## List #200I continued

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
6.50mm	.2559	6.50	105mm	73mm	C01207
F	.2570	6.53	4-1/8	2-7/8	C01208
6.60mm	.2598	6.60	105mm	73mm	C01209
G	.2610	6.63	4-1/8	2-7/8	C01210
6.70mm	.2638	6.70	105mm	73mm	C01211
17/64	.2656	6.75	4-1/8	2-7/8	C01212
H	.2660	6.76	4-1/8	2-7/8	C01214
6.80mm	.2677	6.80	105mm	73mm	C01215
6.90mm	.2717	6.90	105mm	73mm	C01216
I	.2720	6.91	4-1/8	2-7/8	C01217
7.00mm	.2756	7.00	105mm	73mm	C01218
J	.2770	7.04	4-1/8	2-7/8	C01219
7.10mm	.2795	7.10	108mm	75mm	C01220
K	.2810	7.14	4-1/4	2-15/16	C01221
7.20mm	.2835	7.20	108mm	75mm	C01222
7.30mm	.2874	7.30	108mm	75mm	C01224
L	.2900	7.37	4-1/4	2-15/16	C01225
9/32	.2812	7.14	4-1/4	2-15/16	C01226
7.40mm	.2913	7.40	111mm	78mm	C01227
M	.2950	7.49	4-3/8	3-1/16	C01228
7.50mm	.2953	7.50	111mm	78mm	C01229
19/64	.2969	7.54	4-3/8	3-1/16	C01230
7.60mm	.2992	7.60	111mm	78mm	C01231
N	.3020	7.67	4-3/8	3-1/16	C01232
7.70mm	.3031	7.70	114mm	81mm	C01233
7.80mm	.3071	7.80	114mm	81mm	C01235
7.90mm	.3110	7.90	114mm	81mm	C01236
5/16	.3125	7.94	4-1/2	3-3/16	C01237
8.00mm	.3150	8.00	114mm	81mm	C01238
O	.3160	8.03	4-1/2	3-3/16	C01239
8.10mm	.3189	8.10	114mm	84mm	C01240
8.20mm	.3228	8.20	117mm	84mm	C01241
P	.3230	8.20	4-5/8	3-5/16	C01242
8.30mm	.3268	8.30	117mm	84mm	C01244
21/64	.3281	8.33	4-5/8	3-5/16	C01245
8.40mm	.3307	8.40	121mm	87mm	C01246
Q	.3320	8.43	4-3/4	3-7/16	C01247
8.50mm	.3346	8.50	121mm	87mm	C01248
8.60mm	.3386	8.60	121mm	87mm	C01249
R	.3390	8.61	4-3/4	3-7/16	C01250
8.70mm	.3425	8.70	121mm	87mm	C01251
11/32	.3438	8.73	4-3/4	3-7/16	C01252
8.80mm	.3465	8.80	124mm	89mm	C01254
S	.3480	8.84	4-7/8	3-1/2	C01255
8.90mm	.3504	8.90	124mm	89mm	C01256
9.00mm	.3543	9.00	124mm	89mm	C01257
T	.3580	9.09	4-7/8	3-1/2	C01258
9.10mm	.3583	9.10	124mm	89mm	C01259
9.20mm	.3622	9.20	127mm	92mm	C01261
9.30mm	.3661	9.30	127mm	92mm	C01263
U	.3680	9.35	5	3-5/8	C01264
9.40mm	.3701	9.40	127mm	92mm	C01265
9.50mm	.3740	9.50	127mm	92mm	C01266
3/8	.3750	9.53	5	3-5/8	C01267
V	.3770	9.58	5	3-5/8	C01268
9.60mm	.3780	9.60	130mm	95mm	C01269
9.70mm	.3819	9.70	130mm	95mm	C01270

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
9.80mm	.3858	9.80	130mm	95mm	C01272
W	.3860	9.80	5-1/8	3-3/4	C01273
9.90mm	.3898	9.90	130mm	95mm	C01274
25/64	.3906	9.92	5-1/8	3-3/4	C01275
25/64	.3906	9.92	5-1/8	3-3/4	C05918*
10.00mm	.3937	10.00	130mm	95mm	C01276
X	.3970	10.08	5-1/8	3-3/4	C01277
10.20mm	.4016	10.20	133mm	98mm	C01278
Y	.4040	10.26	5-1/4	3-7/8	C01279
10.30mm	.4055	10.30	133mm	98mm	C01280
13/32	.4062	10.32	5-1/4	3-7/8	C01281
13/32	.4062	10.32	5-1/4	3-7/8	C05919*
Z	.4130	10.49	5-1/4	3-7/8	C01282
10.50mm	.4134	10.50	137mm	100mm	C01283
27/64	.4219	10.72	5-3/8	3-15/16	C01284
27/64	.4219	10.72	5-3/8	3-15/16	C05920*
10.80mm	.4252	10.80	140mm	103mm	C01285
11.00mm	.4331	11.00	140mm	103mm	C01286
7/16	.4375	11.11	5-1/2	4-1/16	C01287
7/16	.4375	11.11	5-1/2	4-1/16	C05921*
11.20mm	.4409	11.20	143mm	106mm	C01288
11.50mm	.4528	11.50	143mm	106mm	C01289
29/64	.4531	11.51	5-5/8	4-3/16	C01290
29/64	.4531	11.51	5-5/8	4-3/16	C05922*
11.80mm	.4646	11.80	146mm	110mm	C01291
15/32	.4688	11.91	5-3/4	4-5/16	C01292
15/32	.4688	11.91	5-3/4	4-5/16	C05923*
12.00mm	.4724	12.00	150mm	111mm	C01293
12.20mm	.4803	12.20	150mm	111mm	C01294
31/64	.4844	12.30	5-7/8	4-3/8	C01295
31/64	.4844	12.30	5-7/8	4-3/8	C01295
12.50mm	.4921	12.50	152mm	114mm	C05924*
1/2	.5000	12.70	6	4-1/2	C01297
1/2	.5000	12.70	6	4-1/2	C05925*
13.00mm	.5118	13.00	152mm	144mm	C01299
33/64	.5156	13.10	6-5/8	4-13/16	C01300
17/32	.5312	13.49	6-5/8	4-13/16	C01302
13.50mm	.5315	13.50	168mm	122mm	C01303
35/64	.5469	13.89	6-5/8	4-13/16	C01305
14.00mm	.5512	14.00	168mm	122mm	C01306
9/16	.5625	14.29	6-5/8	4-13/16	C01308
14.50mm	.5709	14.50	168mm	122mm	C01309
37/64	.5781	14.68	6-5/8	4-13/16	C01310
15.00mm	.5906	15.00	181mm	132mm	C01312
19/32	.5938	15.08	7-1/8	5-3/16	C01313
39/64	.6094	15.48	7-1/8	5-3/16	C01315
15.50mm	.6102	15.50	181mm	132mm	C01316
5/8	.6250	15.88	7-1/8	5-3/16	C01318
16.00mm	.6299	16.00	181mm	132mm	C01319
41/64	.6406	16.27	7-1/8	5-3/16	C01321
16.50mm	.6496	16.50	181mm	132mm	C01322
21/32	.6562	16.67	7-1/8	5-3/16	C01323
17.00mm	.6693	17.00	194mm	143mm	C01325
43/64	.6719	17.07	7-5/8	5-5/8	C01326
11/16	.6875	17.46	7-5/8	5-5/8	C01328
17.50mm	.6890	17.50	194mm	143mm	C01329

\* 3/8" Reduced Shank