

# HSS Blanks

## List #902 continued

Diameter	Decimal Equivalent	Overall Length	EDP Number
LTR P	.3230	4-5/8	C19454
21/64	.3281	4-5/8	C19457
LTR Q	.3320	4-3/4	C19459
LTR R	.3390	4-3/4	C19462
11/32	.3438	4-3/4	C19464
LTR S	.3480	4-7/8	C19467
LTR T	.3580	4-7/8	C19470
23/64	.3594	4-7/8	C19472
LTR U	.3680	5	C19476
3/8	.3750	5	C19479
LTR V	.3770	5	C19480
LTR W	.3860	5-1/8	C19485

Diameter	Decimal Equivalent	Overall Length	EDP Number
25/64	.3906	5-1/8	C19487
LTR X	.3970	5-1/8	C19489
LTR Y	.4040	5-1/4	C19491
13/32	.4062	5-1/4	C19492
LTR Z	.4130	5-1/4	C19493
27/64	.4219	5-3/8	C19495
7/16	.4375	5-1/2	C19498
29/64	.4531	5-5/3	C19501
15/32	.4688	5-3/4	C19503
31/64	.4844	5-7/8	C19506
1/2	.5000	6	C19508

## List #903 Blanks HSS



### Features:

- Ground to an undersize drill tolerance limits plus .0000, minus .0003.
- Ideal for use as drifts of dowel pins, gauging purposes and for making punches
- Also used for round tool bits, countersinks, boring or burring tools, etc.
- Ground without back taper

Diameter	Decimal Equivalent	Overall Length	EDP Number
NO 80	.0135	3/4	C19511
NO 79	.0145	7/8	C19513
1/64	.0156	7/8	C19515
NO 78	.0160	7/8	C19517
NO 77	.0180	7/8	C19520
NO 76	.0200	7/8	C19523
NO 75	.0210	1	C19524
NO 74	.0225	1	C19526
NO 73	.0240	1-1/8	C19528
NO 72	.0250	1-1/8	C19529
NO 71	.0260	1-1/4	C19531
NO 70	.0280	1-1/4	C19533
NO 69	.0292	1-3/8	C19534
NO 68	.0310	1-3/8	C19536
1/32	.0312	1-3/8	C19537
NO 67	.0320	1-3/8	C19539
NO 66	.0330	1-3/8	C19540
NO 65	.0350	1-1/2	C19542
NO 64	.0360	1-1/2	C19544
NO 63	.0370	1-1/2	C19545
NO 62	.0380	1-1/2	C19547
NO 61	.0390	1-5/8	C19548
NO 60	.0400	1-5/8	C19550
NO 59	.0410	1-5/8	C19551
NO 58	.0420	1-5/8	C19553
NO 57	.0430	1-3/4	C19554
NO 56	.0465	1-3/4	C19557
3/64	.0469	1-3/4	C19558
NO 55	.0520	1-7/8	C19562
NO 54	.0550	1-7/8	C19564
NO 53	.0595	1-7/8	C19568
1/16	.0625	1-7/8	C19570
NO 52	.0635	1-7/8	C19572
NO 51	.0670	2	C19575
NO 50	.0700	2	C19577
NO 49	.0730	2	C19580
NO 48	.0760	2	C19582
5/64	.0781	2	C19584

Diameter	Decimal Equivalent	Overall Length	EDP Number
NO 47	.0785	2	C19585
NO 46	.0810	2-1/8	C19588
NO 45	.0820	2-1/8	C19589
NO 44	.0860	2-1/8	C19592
NO 43	.0890	2-1/4	C19595
NO 42	.0935	2-1/4	C19598
3/32	.0938	2-1/4	C19599
NO 41	.0960	2-3/8	C19601
NO 40	.0980	2-3/8	C19603
NO 39	.0995	2-3/8	C19605
NO 38	.1015	2-1/2	C19606
NO 37	.1040	2-1/2	C19608
NO 36	.1065	2-1/2	C19610
7/64	.1094	2-5/8	C19612
NO 35	.1100	2-5/8	C19613
NO 34	.1110	2-5/8	C19615
NO 33	.1130	2-5/8	C19616
NO 32	.1160	2-3/4	C19618
NO 31	.1200	2-3/4	C19620
1/8	.1250	2-3/4	C19622
NO 30	.1285	2-3/4	C19625
NO 29	.1360	2-7/8	C19628
NO 28	.1405	2-7/8	C19630
9/64	.1406	2-7/8	C19631
NO 27	.1440	3	C19633
NO 26	.1470	3	C19635
NO 25	.1495	3	C19637
NO 24	.1520	3-1/8	C19639
NO 23	.1540	3-1/8	C19641
5/32	.1562	3-1/8	C19642
NO 22	.1570	3-1/8	C19643
NO 21	.1590	3-1/4	C19645
NO 20	.1610	3-1/4	C19646
NO 19	.1660	3-1/4	C19649
NO 18	.1695	3-1/4	C19652
11/64	.1719	3-1/4	C19653
NO 17	.1730	3-3/8	C19654
NO 16	.1770	3-3/8	C19656

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# HSS Blanks

## List #903 continued

Diameter	Decimal Equivalent	Overall Length	EDP Number
NO 15	.1800	3-3/8	C19658
NO 14	.1820	3-3/8	C19660
NO 13	.1850	3-1/2	C19661
3/16	.1875	3-1/2	C19664
NO 12	.1890	3-1/2	C19665
NO 11	.1910	3-1/2	C19667
NO 10	.1935	3-5/8	C19669
NO 9	.1960	3-5/8	C19670
NO 8	.1990	3-5/8	C19672
NO 7	.2010	3-5/8	C19674
13/64	.2031	3-5/8	C19675
NO 6	.2040	3-3/4	C19676
NO 5	.2055	3-3/4	C19678
NO 4	.2090	3-3/4	C19681
NO 3	.2130	3-3/4	C19683
7/32	.2188	3-3/4	C19685
NO 2	.2210	3-7/8	C19687
NO 1	.2280	3-7/8	C19690
LTR A	.2340	3-7/8	C19693
15/64	.2344	3-7/8	C19694
LTR B	.2380	4	C19696
LTR C	.2420	4	C19698
LTR D	.2460	4	C19700
1/4, LTR E	.2500	4	C19703
LTR F	.2570	4-1/8	C19707
LTR G	.2610	4-1/8	C19709
17/64	.2656	4-1/8	C19711
LTR H	.2660	4-1/8	C19713
LTR I	.2720	4-1/8	C19716
LTR J	.2770	4-1/8	C19718
LTR K	.2810	4-1/4	C19720

Diameter	Decimal Equivalent	Overall Length	EDP Number
LTR L	.2900	4-1/4	C19724
9/32	.2812	4-1/4	C19725
LTR M	.2950	4-3/8	C19727
19/64	.2969	4-3/8	C19729
LTR N	.3020	4-3/8	C19731
5/16	.3125	4-1/2	C19736
LTR O	.3160	4-1/2	C19738
LTR P	.3230	4-5/8	C19741
21/64	.3281	4-5/8	C19744
LTR Q	.3320	4-3/4	C19746
LTR R	.3390	4-3/4	C19749
11/32	.3438	4-3/4	C19751
LTR S	.3480	4-7/8	C19754
LTR T	.3580	4-7/8	C19757
23/64	.3594	4-7/8	C19759
LTR U	.3680	5	C19763
3/8	.3750	5	C19766
LTR V	.3770	5	C19767
LTR W	.3860	5-1/8	C19772
25/64	.3906	5-1/8	C19774
LTR X	.3970	5-1/8	C19776
LTR Y	.4040	5-1/4	C19778
13/32	.4062	5-1/4	C19779
LTR Z	.4130	5-1/4	C19780
27/64	.4219	5-3/8	C19782
7/16	.4375	5-1/2	C19785
29/64	.4531	5-5/8	C19788
15/32	.4688	5-3/4	C19790
31/64	.4844	5-7/8	C19793
1/2	.5000	6	C19795