

# Taps • Pipe

## List #s 3830 NPT, 3830TN NPT High Hook Taper Pipe Tap



Substrate - High Speed Steel  
Surface Treatment - Bright/TiN  
Chamfer - 3-1/2 threads  
Cut Type - Pipe



### Features:

- High hook for soft material
- Ground threads for better surface finish & tighter tolerances
- NPT/NTPF thread design
- TiN coated for higher speeds & wear resistance

Diameter	Decimal Equivalent	Threads Per Inch	Number Of Flutes	Shank Diameter	Overall Length	Thread Length	3830 NPT • EDP Number •	3830TN NPT
1/8	.1250	27	4	.4375	2-1/8	3/4	C64070	C55400
1/4	.2500	18	4	.5625	2-7/16	1-1/16	C64071	C55402
3/8	.3750	18	4	.7000	2-9/16	1-1/16	C64072	C55404
1/2	.5000	14	4	.6875	3-1/8	1-3/8	C64073	C55406
3/4	.7500	14	5	.9063	3-1/4	1-3/8	C64074	C55408
1	1.0000	11-1/2	5	1.1250	3-3/4	1-3/4	C64075	C55410

## List #s 964B NPT, 966B NPTF Interrupted Thread Taper Pipe Tap



Substrate - High Speed Steel  
Surface Treatment - Bright  
Chamfer - 3-1/2 threads  
Cut Type - Pipe



### Features:

- Medium hook for general purpose applications
- Ground threads for better surface finish & tighter tolerances
- Interrupted thread for better lubrication & chip clearance
- Small shank available 1/8"
- NPT thread design

Diameter	Decimal Equivalent	Threads Per Inch	Number Of Flutes	Shank Diameter	Overall Length	Thread Length	964B NPT • EDP Number •	966B NPTF
1/8*	.1250	27	4	.3125	2-1/8	3/4	C64097	C64107
1/8	.1250	27	4	.4375	2-1/8	3/4	C64098	C64108
1/4	.2500	18	4	.5625	2-7/16	1-1/16	C64099	C64109
3/8	.3750	18	4	.7000	2-9/16	1-1/16	C64100	C64110
1/2	.5000	14	4	.6875	3-1/8	1-3/8	C64101	C64111
3/4	.7500	14	5	.9063	3-1/4	1-3/8	C64102	C64112
1	1.0000	11-1/2	5	1.1250	3-3/4	1-3/4	C64103	C64113
1-1/4	1.2500	11-1/2	5	1.3125	4	1-3/4	C64104	C64114
1-1/2	1.5000	11-1/2	7	1.5000	4-1/4	1-3/4	C64105	
2	2.0000	11-1/2	7	1.8750	4-1/2	1-3/4	C64106	

\* Small Shank