

Taps • Pipe

List #s **962B NPT, 970B NPTF** Low Hook Taper Pipe Tap



Substrate - High Speed Steel
Surface Treatment - Bright
Chamfer - 3-1/2 threads
Cut Type - Pipe



Features:

- Low Hook for tool strength
- Ground threads for better surface finish & tighter tolerances
- Small shank available 1/8"
- NPT/NPTF thread design

Diameter	Decimal Equivalent	Threads Per Inch	Number Of Flutes	Shank Diameter	Overall Length	Thread Length	962B NPT • EDP Number •	970B NPTF
1/6	.0625	27	4	.3125	2-1/8	1 1/16	C64003	C64025
1/8*	.1250	27	4	.3125	2-1/8	3/4	C64004	C64026
1/8	.1250	27	4	.4375	2-1/8	3/4	C64005	C64027
1/4	.2500	18	4	.5625	2-7/16	1-1/16	C64006	C64028
3/8	.3750	18	4	.7000	2-9/16	1-1/16	C64007	C64029
1/2	.5000	14	4	.6875	3-1/8	1-3/8	C64008	C64030
3/4	.7500	14	5	.9063	3-1/4	1-3/8	C64009	C64031
1	1.0000	11-1/2	5	1.1250	3-3/4	1-3/4	C64010	C64032
1-1/4	1.2500	11-1/2	5	1.3125	4	1-3/4	C64011	C64033
1-1/2	1.5000	11-1/2	7	1.5000	4-1/4	1-3/4	C64012	C64034
2	2.0000	11-1/2	7	1.8750	4-1/2	1-3/4	C64013	C64035

* Small Shank

List #s **965B NPT, 975 NPTF, 975TN NPTF** Medium Hook Taper Pipe Tap



Substrate - High Speed Steel
Surface Treatment - Bright/TiN
Chamfer - 3-1/2 threads
Cut Type - Pipe



Features:

- Medium hook for general purpose
- Ground threads for better surface finish & tighter tolerances
- Small shank available 1/8"
- NPT/NPTF thread design
- TiN coated for higher speeds & wear resistance

Diameter	Decimal Equivalent	Threads Per Inch	Number Of Flutes	Shank Diameter	Overall Length	Thread Length	965B NPT Bright	975 NPTF Bright • EDP Number •	975TN NPTF TiN
1/6	.0625	27	4	.3125	2-1/8	1 1/16	C64036	C64058	C55680
1/8*	.1250	27	4	.3125	2-1/8	3/4	C64037	C64059	
1/8	.1250	27	4	.4375	2-1/8	3/4	C64038	C64060	C55682
1/4	.2500	18	4	.5625	2-7/16	1-1/16	C64039	C64061	C55683
3/8	.3750	18	4	.7000	2-9/16	1-1/16	C64040	C64062	C55684
1/2	.5000	14	4	.6875	3-1/8	1-3/8	C64041	C64063	C55685
3/4	.7500	14	5	.9063	3-1/4	1-3/8	C64042	C64064	C55686
1	1.0000	11-1/2	5	1.1250	3-3/4	1-3/4	C64043	C64065	C55687
1-1/4	1.2500	11-1/2	5	1.3125	4	1-3/4	C64044	C64066	
1-1/2	1.5000	11-1/2	7	1.5000	4-1/4	1-3/4	C64045	C64067	
2	2.0000	11-1/2	7	1.8750	4-1/2	1-3/4	C64046	C64068	

* Small Shank