

# Solid Carbide and Carbide-Tipped

## Style 2727 • Carbide-Tipped Jobber Length

DRILLING

### FEATURES

ANSI SIZES  
HEAVY DUTY  
SHANK

CARBIDE-TIPPED HSS  
BRIGHT  
118°  
30°

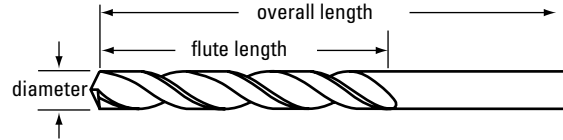
### APPLICATIONS

LOW CARBON STEEL  
NON-FERROUS MATERIALS  
CAST IRON



Style 2727 Bright

- Run at carbide speeds.
- HSS shank and body for extra strength.



Operating parameters on page 24.

HOLE FINISHING

THREADING

MILLING

OTHER TOOLS

Drill Diameter fract wire/letter	Decimal Equiv.	Metric Equiv.	Flute Length		Overall Length		Order Number
			in	mm	in	mm	
1/8	.1250	3.18	1.625	41.28	2.750	69.85	C48655
5/32	.1562	3.97	2.000	50.80	3.125	79.38	C48675
3/16	.1875	4.76	2.313	58.74	3.500	88.90	C48697
7	.2010	5.11	2.438	61.91	3.625	92.08	C48707
7/32	.2188	5.56	2.500	63.50	3.750	95.25	C48718
1/4 E	.2500	6.35	2.750	69.85	4.000	101.60	C48736
9/32	.2812	7.14	2.938	74.61	4.250	107.95	C48758
5/16	.3125	7.94	3.188	80.96	4.500	114.30	C48769
11/32	.3438	8.73	3.438	87.31	4.750	120.65	C48784
3/8	.3750	9.53	3.625	92.08	5.000	127.00	C48799
13/32	.4062	10.32	3.875	98.43	5.250	133.35	C48812
7/16	.4375	11.11	4.063	103.19	5.500	139.70	C48818
15/32	.4688	11.91	4.313	109.54	5.750	146.05	C48823
1/2	.5000	12.70	4.500	114.30	6.000	152.40	C48828