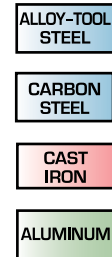


Styles 2001, 2002 • General Purpose Jobber Drill

FEATURES



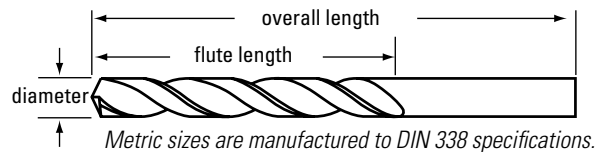
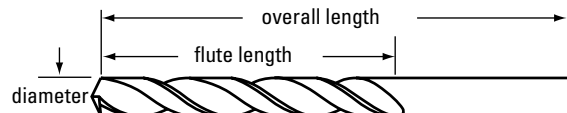
APPLICATIONS



Style 2002 Bright



Style 2001 Steam Oxide



Operating parameters on page 23.

All sizes feature uncleared diameter.

Drill Diameter		Decimal Equiv.	Metric Equiv.	Flute Length		Overall Length		Order Number	
Fract	Wire			in	mm	in	mm	Bright	Steam Oxide
80		.0135	0.34	.125	3.18	.750	19.05	C01799	C01012
		0.35	0.35	.118	3.00	.748	19.00	–	C01013
79		.0145	0.37	.188	4.76	.750	19.05	C01801	C01014
		0.38	0.38	.157	4.00	.748	19.00	–	C01015
1/64		.0156	0.40	.188	4.76	.750	19.05	C01803	C01016
		0.4	0.40	.197	5.00	.787	20.00	–	C01017
78		.0160	0.41	.188	4.76	.875	22.23	C01805	C01018
		0.42	0.42	.197	5.00	.787	20.00	–	C01019
77		.0177	0.45	.197	5.00	.787	20.00	–	C01020
		0.45	0.45	.188	4.76	.875	22.23	C01808	C01021
76		.0189	0.48	.197	5.00	.787	20.00	–	C01022
		0.48	0.48	.236	6.00	.866	22.00	–	C01023
75		.0197	0.50	.236	6.00	.866	22.00	–	C01023
		0.5	0.50	.188	4.76	.875	22.23	C01811	C01024
74		.0200	0.51	.188	4.76	.875	22.23	C01811	C01024
		0.51	0.51	.250	6.35	1.000	25.40	C01812	C01025
73		.0210	0.53	.250	6.35	1.000	25.40	C01812	C01025
		0.55	0.55	.276	7.00	.945	24.00	–	C01026
72		.0217	0.55	.276	7.00	.945	24.00	–	C01026
		0.57	0.57	.250	6.35	1.000	25.40	C01814	C01027
71		.0225	0.57	.250	6.35	1.000	25.40	C01814	C01027
		0.6	0.60	.276	7.00	.945	24.00	–	C01028
70		.0236	0.60	.276	7.00	.945	24.00	–	C01028
		0.61	0.61	.313	7.94	1.125	28.58	C01816	C01029
69		.0240	0.61	.313	7.94	1.125	28.58	C01816	C01029
		0.65	0.65	.313	7.94	1.125	28.58	C01817	C01030
68		.0250	0.64	.313	7.94	1.125	28.58	C01817	C01030
		0.65	0.65	.315	8.00	1.024	26.00	–	C01031
67		.0256	0.65	.315	8.00	1.024	26.00	–	C01031
		0.66	0.66	.375	9.53	1.250	31.75	C01819	C01032
66		.0260	0.66	.375	9.53	1.250	31.75	C01819	C01032
		0.7	0.70	.354	9.00	1.102	28.00	–	C01033
65		.0276	0.70	.354	9.00	1.102	28.00	–	C01033
		0.71	0.71	.375	9.53	1.250	31.75	C01821	C01034
64		.0280	0.71	.375	9.53	1.250	31.75	C01821	C01034
		0.74	0.74	.500	12.70	1.375	34.93	C01822	C01035
63		.0292	0.74	.500	12.70	1.375	34.93	C01822	C01035
		0.75	0.75	.354	9.00	1.102	28.00	–	C01036
62		.0295	0.75	.354	9.00	1.102	28.00	–	C01036
		0.79	0.79	.500	12.70	1.375	34.93	C01824	C01037
61		.0310	0.79	.500	12.70	1.375	34.93	C01824	C01037
		0.8	0.80	.500	12.70	1.375	34.93	C01825	C01038
60		.0312	0.79	.500	12.70	1.375	34.93	C01825	C01038
		0.81	0.81	.394	10.00	1.181	30.00	–	C01039
59		.0315	0.80	.394	10.00	1.181	30.00	–	C01039
		0.82	0.82	.500	12.70	1.375	34.93	C01827	C01040
58		.0320	0.81	.500	12.70	1.375	34.93	C01827	C01040
		0.84	0.84	.500	12.70	1.375	34.93	C01828	C01041
57		.0330	0.84	.500	12.70	1.375	34.93	C01828	C01041

continued on next page

Jobber Length

Styles 2001, 2002 • General Purpose Jobber Drill (continued)

DRILLING

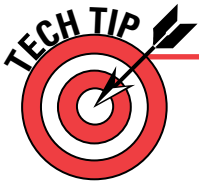
Drill Diameter			Decimal Equiv.	Metric Equiv.	Flute Length		Overall Length		Order Number	
Fract	Wire	mm			in	mm	in	mm	Uncoated	Steam Oxide
65		0.85	.0335	0.85	.394	10.00	1.181	30.00	–	C01042
			.0350	0.89	.625	15.88	1.500	38.10	C01830	C01043
64		0.9	.0354	0.90	.433	11.00	1.260	32.00	–	C01044
			.0360	0.91	.625	15.88	1.500	38.10	C01832	C01045
63		0.95	.0370	0.94	.625	15.88	1.500	38.10	C01833	C01046
62		0.95	.0374	0.95	.433	11.00	1.260	32.00	–	C01047
			.0380	0.97	.625	15.88	1.500	38.10	C01835	C01048
61		5.3	.0390	0.99	.688	17.46	1.500	38.10	C01836	C01049
		5.8	.2087	5.30	2.520	64.00	3.740	95.00	–	C01181
			.2283	5.80	2.638	67.00	3.858	98.00	–	C01192

HOLE FINISHING

Set				
No. of Pieces	Drill Style	Finish	Size Range	Set Order Number
20	2002	bright	#61-#80	C00937

THREADING

MILLING



Bright versus Coated Tools

- Uncoated (bright) series are used in non-ferrous materials.
- Steam oxide drills provide better wear life in ferrous materials.

OTHER TOOLS