

General Application End Mills

Double End Finishers


Style HDC-4C • Cobalt, Double End, 4-Flute, Center Cutting formerly style 567

FEATURES

ANSI SIZES	M42 COBALT SUBSTRATE
GENERAL PURPOSE	BRIGHT
4 FLUTE CC	TiN
30°	TiCN

APPLICATIONS

STAINLESS STEEL
TITANIUM ALLOYS
NICKEL ALLOYS
COBALT ALLOYS

 High red hardness for high heat conditions.



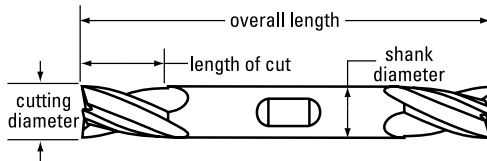
Style HDC-2 Bright



Style HDC-2 TiN-coated



Style HDC-2 TiCN-coated



Cutting Diameter	Decimal Equiv.	Metric Equiv.	Shank Diameter		Length of Cut		Overall Length		No. of Flutes	Order Number		
			in	mm	in	mm	in	mm		Bright	TiN	TiCN
1/8	.1250	3.18	.375	9.53	.375	9.53	3.063	77.79	4	C52170	C32941	C32974
9/64	.1406	3.57	.375	9.53	.438	11.11	3.125	79.38	4	C32927	C32942	C32975
5/32	.1562	3.97	.375	9.53	.438	11.11	3.125	79.38	4	C52171	C32943	C32976
11/64	.1719	4.37	.375	9.53	.500	12.70	3.250	82.55	4	C32928	C32944	C32977
3/16	.1875	4.76	.375	9.53	.500	12.70	3.250	82.55	4	C52172	C32945	C32978
13/64	.2031	5.16	.375	9.53	.563	14.29	3.250	82.55	4	C32929	C32946	C32979
7/32	.2188	5.56	.375	9.53	.563	14.29	3.250	82.55	4	C52173	C32947	C32980
15/64	.2344	5.95	.375	9.53	.625	15.88	3.375	85.73	4	C32930	C32948	C32981
1/4	.2500	6.35	.375	9.53	.625	15.88	3.375	85.73	4	C52174	C32949	C32982
17/64	.2656	6.75	.375	9.53	.688	17.46	3.375	85.73	4	C32931	C32950	C32983
9/32	.2812	7.14	.375	9.53	.688	17.46	3.375	85.73	4	C52175	C32951	C32984
19/64	.2969	7.54	.375	9.53	.750	19.05	3.500	88.90	4	C32932	C32952	C32985
5/16	.3125	7.94	.375	9.53	.750	19.05	3.500	88.90	4	C52176	C32953	C32986
21/64	.3281	8.33	.375	9.53	.750	19.05	3.500	88.90	4	C32933	C32954	C32987
11/32	.3438	8.73	.375	9.53	.750	19.05	3.500	88.90	4	C52177	C32955	C32988
23/64	.3594	9.13	.375	9.53	.750	19.05	3.500	88.90	4	C32934	C32956	C32989
3/8	.3750	9.53	.375	9.53	.750	19.05	3.500	88.90	4	C52178	C32957	C32990
25/64	.3906	9.92	.500	12.70	1.000	25.40	4.500	114.30	4	C32935	C32958	C32991
13/32	.4062	10.32	.500	12.70	1.000	25.40	4.500	114.30	4	C52179	C32959	C32992
27/64	.4219	10.72	.500	12.70	1.000	25.40	4.500	114.30	4	C32936	C32960	C32993
7/16	.4375	11.11	.500	12.70	1.000	25.40	4.500	114.30	4	C52180	C32961	C32994
29/64	.4531	11.51	.500	12.70	1.000	25.40	4.500	114.30	4	C32937	C32962	C32995
15/32	.4688	11.91	.500	12.70	1.000	25.40	4.500	114.30	4	C52181	C32963	C32996
31/64	.4844	12.30	.500	12.70	1.000	25.40	4.500	114.30	4	C32938	C32964	C32997
1/2	.5000	12.70	.500	12.70	1.000	25.40	4.500	114.30	4	C52182	C32965	C32998
9/16	.5625	14.29	.625	15.88	1.375	34.93	5.000	127.00	4	C52183	C32966	C32999
5/8	.6250	15.88	.625	15.88	1.375	34.93	5.000	127.00	4	C52184	C32967	C33000
11/16	.6875	17.46	.750	19.05	1.625	41.28	5.625	142.88	4	C52185	C32968	C33001
3/4	.7500	19.05	.750	19.05	1.625	41.28	5.625	142.88	4	C52186	C32969	C33002
13/16	.8125	20.64	.875	22.23	1.875	47.63	6.125	155.58	4	C32939	C32970	C33003
7/8	.8750	22.23	.875	22.23	1.875	47.63	6.125	155.58	4	C52187	C32971	C33004
15/16	.9375	23.81	1.000	25.40	1.875	47.63	6.375	161.93	4	C32940	C32972	C33005
1	1.0000	25.40	1.000	25.40	1.875	47.63	6.375	161.93	4	C52188	C32973	C33006

DRILLING

HOLE FINISHING

THREADING

MILLING

OTHER TOOLS