

### Style HMD-2 • HSS, Double End, 2-Flute, Center Cutting formerly styles 422, 426, 428

#### FEATURES

<b>ANSI SIZES</b>	<b>HSS SUBSTRATE</b>
<b>GENERAL PURPOSE</b>	<b>BRIGHT</b>
<b>2 FLUTE CC</b>	<b>TiN</b>
<b>30°</b>	<b>TiCN</b>

#### APPLICATIONS

<b>ALLOY STEEL</b>
<b>TOOL STEEL</b>
<b>CARBON STEEL</b>
<b>CAST IRON</b>



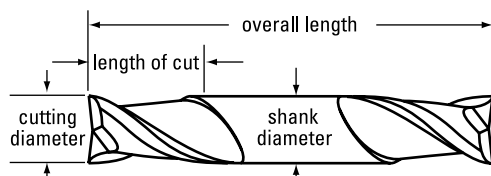
Style HMD-2 Bright



Style HMD-2 TiN-coated



Style HMD-2 TiCN-coated



Cutting Diameter	Decimal Equiv.	Metric Equiv.	Shank Diameter		Length of Cut		Overall Length		No. of Flutes	Order Number		
			in	mm	in	mm	in	mm		Bright	TiN	TiCN
1/32	.0312	0.79	.188	4.76	.047	1.19	2.000	50.80	2	C41001	C39840	C39851
1/32	.0312	0.79	.188	4.76	.094	2.38	2.250	57.15	2	C41032	C39872	C39883
3/64	.0469	1.19	.188	4.76	.063	1.59	2.000	50.80	2	C41003	C39841	C39852
3/64	.0469	1.19	.188	4.76	.141	3.57	2.250	57.15	2	C41034	C39873	C39884
1/16	.0625	1.59	.188	4.76	.094	2.39	2.000	50.80	2	C41005	C39842	C39853
1/16	.0625	1.59	.188	4.76	.188	4.76	2.250	57.15	2	C41036	C39874	C39885
1/16	.0625	1.59	.188	4.76	.219	5.56	2.500	63.50	2	C41070	C39904	C39909
5/64	.0781	1.98	.188	4.76	.125	3.18	2.000	50.80	2	C41006	C39843	C39854
5/64	.0781	1.98	.188	4.76	.234	5.95	2.250	57.15	2	C41037	C39875	C39886
3/32	.0938	2.38	.188	4.76	.141	3.57	2.000	50.80	2	C41008	C39844	C39855
3/32	.0938	2.38	.188	4.76	.281	7.14	2.250	57.15	2	C41039	C39876	C39887
3/32	.0938	2.38	.188	4.76	.281	7.14	2.625	66.68	2	C41072	C39905	C39910
7/64	.1094	2.78	.188	4.76	.156	3.97	2.000	50.80	2	C41010	C39845	C39856
7/64	.1094	2.78	.188	4.76	.328	8.33	2.250	57.15	2	C41041	C39877	C39888
1/8	.1250	3.18	.188	4.76	.188	4.76	2.000	50.80	2	C41012	C39846	C39857
1/8	.1250	3.18	.188	4.76	.375	9.53	2.250	57.15	2	C41043	C39878	C39889
1/8	.1250	3.18	.188	4.76	.750	19.05	3.125	79.38	2	C41075	C39906	C39911
9/64	.1406	3.57	.188	4.76	.219	5.56	2.000	50.80	2	C41013	C39847	C39858
9/64	.1406	3.57	.188	4.76	.406	10.32	2.250	57.15	2	C41044	C39879	-
5/32	.1562	3.97	.188	4.76	.234	5.95	2.000	50.80	2	C41014	C39848	-
5/32	.1562	3.97	.188	4.76	.438	11.11	2.250	57.15	2	C41045	C39880	C39891
5/32	.1562	3.97	.188	4.76	.875	22.23	3.250	82.55	2	C41076	C39907	C39912
11/64	.1719	4.37	.188	4.76	.250	6.35	2.000	50.80	2	C41016	C39849	C39860
11/64	.1719	4.37	.188	4.76	.500	12.70	2.250	57.15	2	C41047	C39881	C39892
3/16	.1875	4.76	.188	4.76	.281	7.14	2.000	50.80	2	C41017	C39850	C39861
3/16	.1875	4.76	.188	4.76	.500	12.70	2.250	57.15	2	C41048	C39882	C39893

DRILLING

HOLE FINISHING

THREADING

MILLING

OTHER TOOLS