

Round Adjustable Dies

Style 0610 Carbon Steel Round Adjustable Dies Style 0710 High-Speed Steel Round Adjustable Dies

FEATURES

CARBON STEEL
SUBSTRATE

HSS
SUBSTRATE

BRIGHT

APPLICATIONS

MOST GEN PURP
MATERIALS



Style 0610/Style 0710 Round Adjustable Die

Inch Sizes

Die Diameter TPI and Series			Decimal Equiv.	MM Equiv.	Outside diameter in mm		Thickness in mm		Style 0610 Carbon Steel	Style 0710 High-Speed Steel
0	80	UNF	.0600	1.52	13/16	20.64	1/4	6.35	C65022	—
1	64	UNC	.0730	1.85	13/16	20.64	1/4	6.35	C65026	—
1	72	UNF	.0730	1.85	13/16	20.64	1/4	6.35	C65027	—
2	56	UNC	.0860	2.18	13/16	20.64	1/4	6.35	C65036	—
2	64	UNF	.0860	2.18	13/16	20.64	1/4	6.35	C65037	—
3	48	UNC	.0990	2.51	13/16	20.64	1/4	6.35	C65045	—
3	56	UNF	.0990	2.51	13/16	20.64	1/4	6.35	C65046	—
4	40	UNC	.1120	2.84	13/16	20.64	1/4	6.35	C65048	—
4	48	UNF	.1120	2.84	13/16	20.64	1/4	6.35	C65049	—
5	40	UNC	.1250	3.18	13/16	20.64	1/4	6.35	C65057	C65729
5	44	UNF	.1250	3.18	13/16	20.64	1/4	6.35	C65058	C65730
6	32	UNC	.1380	3.51	13/16	20.64	1/4	6.35	C65061	C65733
6	32	UNC	.1380	3.51	1	25.40	3/8	9.53	C65114	C65785
6	40	UNF	.1380	3.51	13/16	20.64	1/4	6.35	C65062	C65734
8	32	UNC	.1640	4.17	13/16	20.64	1/4	6.35	C65069	C65739
8	32	UNC	.1640	4.17	1	25.40	3/8	9.53	C65119	C65789
8	36	UNF	.1640	4.17	13/16	20.64	1/4	6.35	C65070	C65740
10	24	UNC	.1900	4.83	13/16	20.64	1/4	6.35	C65075	C65743
10	24	UNC	.1900	4.83	1	25.40	3/8	9.53	C65124	C65792
10	32	UNF	.1900	4.83	13/16	20.64	1/4	6.35	C65076	C65744
10	32	UNF	.1900	4.83	1	25.40	3/8	9.53	C65125	C65793
12	24	UNC	.2160	5.49	13/16	20.64	1/4	6.35	C65083	C65751
12	24	UNC	.2160	5.49	1	25.40	3/8	9.53	C65132	C65798
12	28	UNF	.2160	5.49	13/16	20.64	1/4	6.35	C65084	C65752
1/4	20	UNC	.2500	6.35	13/16	20.64	1/4	6.35	C65093	C65760
1/4	20	UNC	.2500	6.35	1	25.40	3/8	9.53	C65140	C65804
1/4	20	UNC	.2500	6.35	1 1/2	38.10	1/2	12.70	C65192	C65839
1/4	20	UNC	.2500	6.35	2	50.80	5/8	15.88	C65264	—
1/4	28	UNF	.2500	6.35	13/16	20.64	1/4	6.35	—	C65761
1/4	28	UNF	.2500	6.35	1	25.40	3/8	9.53	C65142	C65805
1/4	28	UNF	.2500	6.35	1 1/2	38.10	1/2	12.70	C65193	C65840
1/4	28	UNF	.2500	6.35	2	50.80	5/8	15.88	C65265	—
5/16	18	UNC	.3125	7.94	13/16	20.64	1/4	6.35	—	C65766
5/16	18	UNC	.3125	7.94	1	25.40	3/8	9.53	C65147	C65808
5/16	18	UNC	.3125	7.94	1 1/2	38.10	1/2	12.70	C65197	C65844
5/16	18	UNC	.3125	7.94	2	50.80	5/8	15.88	C65269	—
5/16	24	UNF	.3125	7.94	13/16	20.64	1/4	6.35	—	C65767
5/16	24	UNF	.3125	7.94	1	25.40	3/8	9.53	C65148	C65809
5/16	24	UNF	.3125	7.94	1 1/2	38.10	1/2	12.70	C65198	C65845
5/16	24	UNF	.3125	7.94	2	50.80	5/8	15.88	C65270	—

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DRILLING
HOLE FINISHING
THREADING
MILLING
OTHER TOOLS

Style 0620 Carbon Steel Round Adjustable Dies Style 0710M High-Speed Steel Round Adjustable Dies

Pipe Sizes

Die Diameter TPI and Series			Decimal Equiv.	MM Equiv.	Outside Diameter in mm		Thickness in mm		Style 0620 Carbon Steel
1/8	27	UNS	.1250	3.18	1 1/2	38.10	1/2	12.70	C65492
1/4	18	UNS	.2500	6.35	1 1/2	38.10	1/2	12.70	C65493
3/8	18	UNS	.3750	9.53	1 1/2	38.10	1/2	12.70	C65494
1/2	14	UNS	.5000	12.70	2	50.80	5/8	15.88	C65497

Pipe size round adjustable dies are not split.

Metric Sizes

Die Diameter and TPI		Decimal Equiv.	MM Equiv.	Outside Diameter in mm		Thickness in mm		Style 0710M High-Speed Steel
M2.5 x 0.45		.0984	2.50	13/16	20.64	1/4	6.35	C54721
M3 x 0.5		.1181	3.00	13/16	20.64	1/4	6.35	C65724
M3.5 x 0.6		.1378	3.50	13/16	20.64	1/4	6.35	C65732
M4 x 0.7		.1575	4.00	13/16	20.64	1/4	6.35	C65737
M4.5 x 0.75		.1772	4.50	13/16	20.64	1/4	6.35	C65742
M5 x 0.8		.1969	5.00	13/16	20.64	1/4	6.35	C65747
M6 x 1		.2362	6.00	13/16	20.64	1/4	6.35	C65757
M6 x 1		.2362	6.00	1	25.40	3/8	9.53	C65801
M7 x 1		.2756	7.00	1	25.40	3/8	9.53	C65807
M8 x 1.25		.3150	8.00	1	25.40	3/8	9.53	C65813
M10 x 1.5		.3937	10.00	1	25.40	3/8	9.53	C65824
M12 x 1.75		.4724	12.00	1	25.40	3/8	9.53	C65833
M14 x 2		.5512	14.00	1 1/2	38.10	1/2	12.70	C65880
M16 x 2		.6300	16.00	1 1/2	38.10	1/2	12.70	C65889
M20 x 2.5		.7874	20.00	1 1/2	38.10	1/2	12.70	C65901

Die Stocks for Round Adjustable Dies

FEATURES

- Style 222 holds round adjustable dies with three adjusting screws
- Style 224 stocks have built-in workpiece guide and lock in place with two set screws

Product Number	Die O.D.	Overall Length	Style 222 EDP No.
2	13/16	7	C67223
3	1	10-1/2	C67224
5	1-1/2	14-1/2	C67226
6	2	23	C67227
7	2-1/2	29	C67228
8	3	40	C67229

Product Number	Die O.D.	Overall Length	Style 224 EDP No.
13	13/16	6-1/4	C67235
14	1	13	C67236
15	1-1/2	17-3/4	C67237
16	2	26	C67238



Style 222 Die Stock



Style 224 Die Stock