

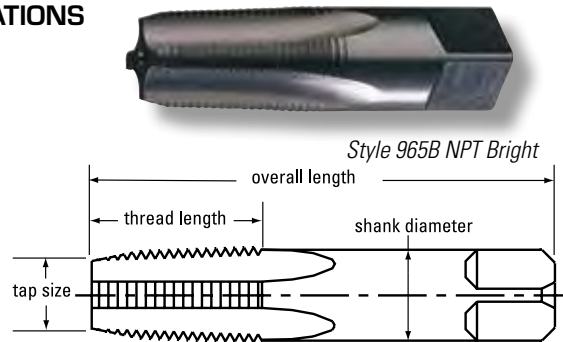
## Styles 965B, 965TN, 975, 975TN • NPT/NPTF Medium Hook Taper Pipe Taps

### FEATURES

USCTI 311	HSS SUBSTRATE
GENERAL PURPOSE	BRIGHT
NPT	TiN
NPTF DRYSEAL	3/4" / 12"
GROUND THREAD	PIPE 3-1/2

### APPLICATIONS

ALLOY STEEL
CARBON STEEL



Style 975 NPTF Bright



Style 975TN NPTF TiN-Coated

Tapping speeds are listed on page 131.

Tap Size and Pitch	Decimal Equiv.	Metric Equiv.	# of Flts	Shank Diameter		Overall Length		Thread Length		Order Number			
				in	mm	in	mm	in	mm	NPT 965B	NPT 965TN	NPTF 975	NPTF 975TN
1/16-27	.0625	1.59	4	.3125	7.94	2.125	53.98	.688	17.46	C64036	C56700	C64058	C55680
1/8-27*	.1250	3.18	4	.3125	7.94	2.125	53.98	.750	19.05	C64037	C56701	C64059	-
1/8-27	.1250	3.18	4	.4375	11.11	2.125	53.98	.750	19.05	C64038	C56702	C64060	C55682
1/4-18	.2500	6.35	4	.5625	14.29	2.438	61.91	1.063	26.99	C64039	C56703	C64061	C55683
3/8-18	.3750	9.53	4	.7000	17.78	2.563	65.09	1.063	26.99	C64040	C56704	C64062	C55684
1/2-14	.5000	12.70	4	.6875	17.46	3.125	79.38	1.375	34.93	C64041	C56705	C64063	C55685
3/4-14	.7500	19.05	5	.9063	23.02	3.250	82.55	1.375	34.93	C64042	C56706	C64064	C55686
1 - 11-1/2	1.0000	25.40	5	1.1250	28.58	3.750	95.25	1.750	44.45	C64043	-	C64065	C55687
1-1/4 - 11-1/2	1.2500	31.75	5	1.3125	33.34	4.000	101.60	1.750	44.45	C64044	-	-	-
1-1/2 - 11-1/2	1.5000	38.10	7	1.5000	38.10	4.250	107.95	1.750	44.45	C64045	-	-	-
2 - 11-1/2	2.0000	50.80	7	1.8750	47.63	4.500	114.30	1.750	44.45	C64046	-	-	-

\* small shank

## Styles 964B, 966B • NPT/NPTF Interrupted Thread Taper Pipe Taps

### FEATURES

USCTI 311	HSS SUBSTRATE
GENERAL PURPOSE	BRIGHT
NPT	3/4" / 12"
NPTF DRYSEAL	PIPE 3-1/2
GROUND THREAD	

### APPLICATIONS

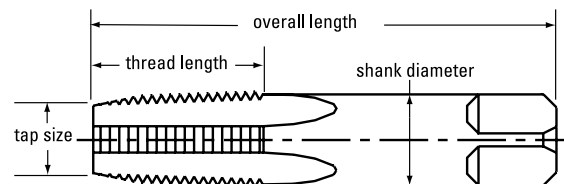
ALLOY-TOOL STEEL
CARBON STEEL



Style 964B NPT Bright



Style 966B NPTF Bright



Tapping speeds are listed on page 131.

Tap Size and Pitch	Decimal Equiv.	Metric Equiv.	Number of Flutes	Shank Diameter		Overall Length		Thread Length		Order Number	
				in	mm	in	mm	in	mm	NPT 964B	NPTF 966B
1/8-27*	.1250	3.18	5	.3125	7.94	2.125	53.98	.750	19.05	-	C64107
1/8-27	.1250	3.18	5	.4375	11.11	2.125	53.98	.750	19.05	C64098	C64108
1/4-18	.2500	6.35	5	.5625	14.29	2.438	61.91	1.063	26.99	C64099	C64109
3/8-18	.3750	9.53	5	.7000	17.78	2.563	65.09	1.063	26.99	C64100	C64110
1/2-14	.5000	12.70	5	.6875	17.46	3.125	79.38	1.375	34.93	C64101	C64111
3/4-14	.7500	19.05	5	.9063	23.02	3.250	82.55	1.375	34.93	C64102	C64112
1 - 11-1/2	1.0000	25.40	5	1.1250	28.58	3.750	95.25	1.750	44.45	C64103	-

\* small shank