

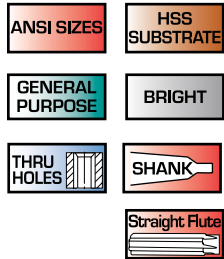
Reamers Chucking

Style 4030 • Straight Shank Spiral Flute (continued)

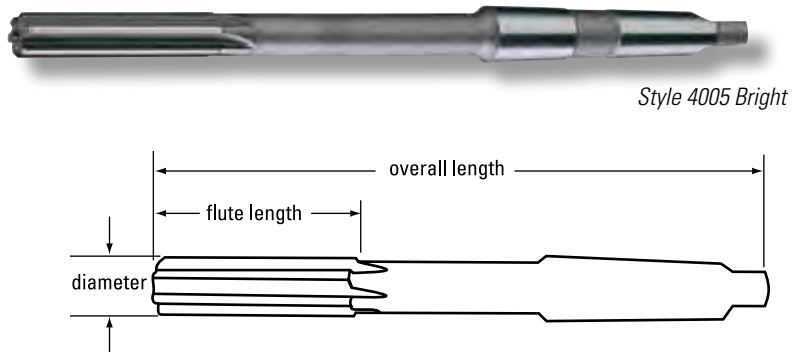
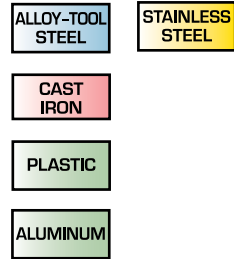
Reamer Diameter	Decimal Equiv.	Metric Equiv.	Flute Length		Overall Length		Number of Flutes	Order Number
			in	mm	in	mm		
1-1/8	1.1250	28.58	2.875	73.03	11.000	279.40	10	C31337
1-1/4	1.2500	31.75	3.000	76.20	11.500	292.10	10	C31351
1-3/8	1.3750	34.93	3.250	82.55	12.000	304.80	10	C31365
1-1/2	1.5000	38.10	3.500	88.90	12.500	317.50	12	C31380

Style 4005 • Taper Shank Straight Flute

FEATURES



APPLICATIONS



Operating parameters shown on pages 107-108.
Custom reamer dimensions shown on page 122.

Reamer Diameter	Decimal Equiv.	Metric Equiv.	Flute Length		Overall Length		Morse Taper	Number of Flutes	Order Number
			in	mm	in	mm			
1/4	.2500	6.35	1.500	38.10	6.000	152.40	1	6	C33842
5/16	.3125	7.94	1.500	38.10	6.000	152.40	1	6	C33986
3/8	.3750	9.53	1.750	44.45	7.000	177.80	1	6	C34129
7/16	.4375	11.11	1.750	44.45	7.000	177.80	1	6	C34266
1/2	.5000	12.70	2.000	50.80	8.000	203.20	1	6	C34400
17/32	.5312	13.49	2.000	50.80	8.000	203.20	1	6	C34467
9/16	.5625	14.29	2.000	50.80	8.000	203.20	1	8	C34534
19/32	.5938	15.08	2.000	50.80	8.000	203.20	1	8	C34601
5/8	.6250	15.88	2.250	57.15	9.000	228.60	2	8	C34668
21/32	.6562	16.67	2.250	57.15	9.000	228.60	2	8	C34735
11/16	.6875	17.46	2.250	57.15	9.000	228.60	2	8	C34802
23/32	.7188	18.26	2.250	57.15	9.000	228.60	2	8	C34867
3/4	.7500	19.05	2.500	63.50	9.500	241.30	2	8	C34932
25/32	.7812	19.84	2.500	63.50	9.500	241.30	2	8	C34997
13/16	.8125	20.64	2.500	63.50	9.500	241.30	2	8	C35063
27/32	.8438	21.43	2.500	63.50	9.500	241.30	2	8	C35128
7/8	.8750	22.23	2.625	66.68	10.000	254.00	2	8	C35193
29/32	.9062	23.02	2.625	66.68	10.000	254.00	2	8	C35258
15/16	.9375	23.81	2.625	66.68	10.000	254.00	3	8	C35323
31/32	.9688	24.61	2.625	66.68	10.000	254.00	3	8	C35389
11N	1.0000	25.40	2.750	69.85	10.500	266.70	3	8	C35454
1-1/16	1.0625	26.99	2.750	69.85	10.500	266.70	3	10	C35461
1-1/8	1.1250	28.58	2.875	73.03	11.000	279.40	3	10	C35469
1-3/16	1.1875	30.16	2.875	73.03	11.000	279.40	3	10	C35476
1-1/4	1.2500	31.75	3.000	76.20	11.500	292.10	4	10	C35483
1-5/16	1.3125	33.34	3.000	76.20	11.500	292.10	4	10	C35490
1-3/8	1.3750	34.93	3.250	82.55	12.000	304.80	4	10	C35497
1-7/16	1.4375	36.51	3.250	82.55	12.000	304.80	4	10	C35505
1-1/2	1.5000	38.10	3.500	88.90	12.500	317.50	4	12	C35512