

## Left-Hand Helix Style 150L

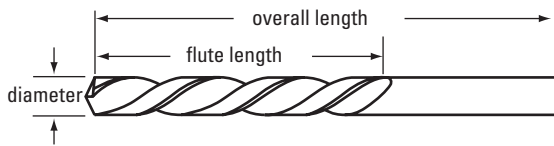
### Features/Benefits:

- General-purpose geometry for drilling in a wide range of operating conditions and materials.
- Manufactured from premium high-speed steel.
- 118° point.
- Left-hand helix is ideal for use in screw machines where machine spindle rotation is counter-clockwise.

- Can substitute for screw extractors to remove broken parts without damaging threaded holes.
- Bright finish standard from stock; alternate coatings available as stock modifications.

### Application Information:

- carbon steel
- alloy steel
- cast iron



Style 150L Bright Finish

### INCH SIZES

Fract	Drill Diameter		Overall Length		Flute Length		Style 150L Bright	
	Wire/Let	Decimal	mm	Inch	mm	Inch		mm
	69	.0292	0.74	1.3750	34.93	.5000	12.70	44539
	68	.0310	0.79	1.3750	34.93	.5000	12.70	44538
1/32		.0312	0.79	1.3750	34.93	.5000	12.70	44402
	67	.0320	0.81	1.3750	34.93	.5000	12.70	44537
	66	.0330	0.84	1.3750	34.93	.5000	12.70	44536
	65	.0350	0.89	1.5000	38.10	.6250	15.88	44535
	64	.0360	0.91	1.5000	38.10	.6250	15.88	44534
	63	.0370	0.94	1.5000	38.10	.6250	15.88	44533
	62	.0380	0.97	1.5000	38.10	.6250	15.88	44532
	61	.0390	0.99	1.6250	41.28	.6875	17.46	44531
	60	.0400	1.02	1.6250	41.28	.6875	17.46	44530
	59	.0410	1.04	1.6250	41.28	.6875	17.46	44529
	58	.0420	1.07	1.6250	41.28	.6875	17.46	44528
	57	.0430	1.09	1.7500	44.45	.7500	19.05	44527
	56	.0465	1.18	1.7500	44.45	.7500	19.05	44526
3/64		.0469	1.19	1.7500	44.45	.7500	19.05	44403
	55	.0520	1.32	1.8750	47.63	.8750	22.23	44525
	54	.0550	1.40	1.8750	47.63	.8750	22.23	44524
	53	.0595	1.51	1.8750	47.63	.8750	22.23	44523
1/16		.0625	1.59	1.8750	47.63	.8750	22.23	44404
	52	.0635	1.61	1.8750	47.63	.8750	22.23	44522
	51	.0670	1.70	2.0000	50.80	1.0000	25.40	44521
	50	.0700	1.78	2.0000	50.80	1.0000	25.40	44520
	49	.0730	1.85	2.0000	50.80	1.0000	25.40	44519
	48	.0760	1.93	2.0000	50.80	1.0000	25.40	44518
5/64		.0781	1.98	2.0000	50.80	1.0000	25.40	44405
	47	.0785	1.99	2.0000	50.80	1.0000	25.40	44517
	46	.0810	2.06	2.1250	53.98	1.1250	28.58	44516
	45	.0820	2.08	2.1250	53.98	1.1250	28.58	44515
	44	.0860	2.18	2.1250	53.98	1.1250	28.58	44514
	43	.0890	2.26	2.2500	57.15	1.2500	31.75	44513
	42	.0935	2.37	2.2500	57.15	1.2500	31.75	44512

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