

Drills

Jobber Length

General Purpose (continued) Styles 150, 150D, 150-TN (150T)

INCH AND METRIC SIZES

Fract	Drill Diameter			Overall Length		Flute Length		Style 150	Style 150D	Style 150-TN	
	Wire/Let	Metric	Decimal	Inch	mm	Inch	mm	Black Oxide	Bright*	TiN	
48		1.90	.0748		1.8110	46.00	.8661	22.00	47241	45241	—
			.0760	1.93	2.0000	50.80	1.0000	25.40	44118	44318	70148
5/64		1.95	.0768		1.9291	49.00	.9449	24.00	47242	45242	—
			.0781	1.98	2.0000	50.80	1.0000	25.40	44005	44205	70205
47			.0785	1.99	2.0000	50.80	1.0000	25.40	44117	44317	70147
		2.00	.0787		1.9291	49.00	.9449	24.00	47243	45243	70332
46		2.05	.0807		1.9291	49.00	.9449	24.00	47244	45244	70365
			.0810	2.06	2.1250	53.98	1.1250	28.58	44116	44316	70146
45			.0820	2.08	2.1250	53.98	1.1250	28.58	44115	44315	70145
		2.10	.0827		1.9291	49.00	.9449	24.00	47245	45245	70366
44		2.15	.0846		2.0866	53.00	1.0630	27.00	47246	45246	—
			.0860	2.18	2.1250	53.98	1.1250	28.58	44114	44314	70144
43		2.20	.0866		2.0866	53.00	1.0630	27.00	47247	45247	70367
		2.25	.0886		2.0866	53.00	1.0630	27.00	47248	45248	—
3/32		2.30	.0890	2.26	2.2500	57.15	1.2500	31.75	44113	44313	70143
		2.35	.0906		2.0866	53.00	1.0630	27.00	47249	45249	70368
42			.0925		2.0866	53.00	1.0630	27.00	47250	45250	—
			.0935	2.37	2.2500	57.15	1.2500	31.75	44112	44312	70142
41		2.40	.0938	2.38	2.2500	57.15	1.2500	31.75	44006	44206	70206
			.0945		2.2441	57.00	1.1811	30.00	47251	45251	—
40			.0960	2.44	2.3750	60.33	1.3750	34.93	44111	44311	70141
		2.45	.0965		2.2441	57.00	1.1811	30.00	47252	45252	—
39			.0980	2.49	2.3750	60.33	1.3750	34.93	44110	44310	70140
		2.50	.0984		2.2441	57.00	1.1811	30.00	47253	45253	70369
38			.0995	2.53	2.3750	60.33	1.3750	34.93	44109	44309	70139
		2.60	.1015	2.58	2.5000	63.50	1.4375	36.51	44108	44308	70138
37			.1024		2.2441	57.00	1.1811	30.00	47254	45254	—
			.1040	2.64	2.5000	63.50	1.4375	36.51	44107	44307	70137
7/64		2.70	.1063		2.4016	61.00	1.2992	33.00	47255	45255	—
			.1065	2.71	2.5000	63.50	1.4375	36.51	44106	44306	70136
36		2.80	.1094	2.78	2.6250	66.68	1.5000	38.10	44007	44207	70207
			.1100	2.79	2.6250	66.68	1.5000	38.10	44105	44305	70135
35			.1102		2.4016	61.00	1.2992	33.00	47257	45257	70370
		2.90	.1110	2.82	2.6250	66.68	1.5000	38.10	44104	44304	70134
34			.1130	2.87	2.6250	66.68	1.5000	38.10	44103	44303	70133
		3.00	.1142		2.4016	61.00	1.2992	33.00	47258	45258	70371
33			.1160	2.95	2.7500	69.85	1.6250	41.28	44102	44302	70132
		3.10	.1181		2.4016	61.00	1.2992	33.00	47259	45259	70333
1/8			.1200	3.05	2.7500	69.85	1.6250	41.28	44101	44301	70131
		3.10	.1220		2.5591	65.00	1.4173	36.00	47260	45260	70372
32			.1250	3.18	2.7500	69.85	1.6250	41.28	44008	44208	70208
		3.20	.1260		2.5591	65.00	1.4173	36.00	47261	45261	70373
31			.1285	3.26	2.7500	69.85	1.6250	41.28	44100	44300	70130
		3.30	.1299		2.5591	65.00	1.4173	36.00	47263	45263	70374
30			.1339		2.7559	70.00	1.5354	39.00	47264	45264	70375
		2.9	.1360	3.45	2.8750	73.03	1.7500	44.45	44099	44299	70129
9/64			.1378		2.7559	70.00	1.5354	39.00	47265	45265	70376
		2.8	.1405	3.57	2.8750	73.03	1.7500	44.45	44098	44298	70128
29			.1406	3.57	2.8750	73.03	1.7500	44.45	44009	44209	70209
		3.50	.1417		2.7559	70.00	1.5354	39.00	47266	45266	—

*Bright metric sizes are non-stocked standards
(minimum order quantity required).

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SETS

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**General Purpose (continued)
Styles 150, 150D, 150-TN (150T)**

INCH AND METRIC SIZES

Fract	Drill Diameter			Overall Length		Flute Length		Style 150 Black Oxide	Style 150D Bright*	Style 150-TN TiN
	Wire/Let	Metric	Decimal	mm	Inch	mm	Inch			
27		.1440	3.66	3.0000	76.20	1.8750	47.63	44097	44297	70127
		3.70	.1457	2.7559	70.00	1.5354	39.00	47267	45267	70377
26		.1470	3.73	3.0000	76.20	1.8750	47.63	44096	44296	70126
25		.1495	3.80	3.0000	76.20	1.8750	47.63	44095	44295	70125
		3.80	.1496	2.9528	75.00	1.6929	43.00	47269	45269	—
24		.1520	3.86	3.1250	79.38	2.0000	50.80	44094	44294	70124
		3.90	.1535	2.9528	75.00	1.6929	43.00	47270	45270	—
23		.1540	3.91	3.1250	79.38	2.0000	50.80	44093	44293	70123
	5/32		.1562	3.97	3.1250	79.38	2.0000	50.80	44010	44210
22		.1570	3.99	3.1250	79.38	2.0000	50.80	44092	44292	70122
		4.00	.1575	2.9528	75.00	1.6929	43.00	47271	45271	70334
21		.1590	4.04	3.2500	82.55	2.1250	53.98	44091	44291	70121
	20		.1610	4.09	3.2500	82.55	2.1250	53.98	44090	44290
		4.10	.1614	2.9528	75.00	1.6929	43.00	47272	45272	—
19		.1654	4.22	2.9528	75.00	1.6929	43.00	47273	45273	70378
		4.20	.1660	3.2500	82.55	2.1250	53.98	44089	44289	70119
18		.1693	4.31	3.1496	80.00	1.8504	47.00	47275	45275	—
	11/64		.1695	4.37	3.2500	82.55	2.1250	53.98	44088	44288
		4.30	.1719	4.39	3.2500	82.55	2.1250	53.98	44011	44211
17		.1730	4.39	3.3750	85.73	2.1875	55.56	44087	44287	70117
		4.40	.1732	3.1496	80.00	1.8504	47.00	47276	45276	—
16		.1770	4.50	3.3750	85.73	2.1875	55.56	44086	44286	70116
		4.50	.1772	3.1496	80.00	1.8504	47.00	47277	45277	70379
15		.1800	4.57	3.3750	85.73	2.1875	55.56	44085	44285	70115
		4.60	.1811	3.1496	80.00	1.8504	47.00	47278	45278	—
14		.1820	4.62	3.3750	85.73	2.1875	55.56	44084	44284	70114
	13		.1850	4.70	3.5000	88.90	2.3125	58.74	44083	44283
		4.70	.1850	3.1496	80.00	1.8504	47.00	47279	45279	—
3/16		.1875	4.76	3.5000	88.90	2.3125	58.74	44012	44212	70212
	12		.1890	4.80	3.5000	88.90	2.3125	58.74	44082	44282
		4.80	.1890	3.3858	86.00	2.0472	52.00	47281	45281	—
11		.1910	4.85	3.5000	88.90	2.3125	58.74	44081	44281	70111
		4.90	.1929	3.3858	86.00	2.0472	52.00	47282	45282	70380
10		.1935	4.91	3.6250	92.08	2.4375	61.91	44080	44280	70110
	9		.1960	4.98	3.6250	92.08	2.4375	61.91	44079	44279
		5.00	.1969	3.3858	86.00	2.0472	52.00	47283	45283	70335
8		.1990	5.05	3.6250	92.08	2.4375	61.91	44078	44278	70108
		5.10	.2008	3.3858	86.00	2.0472	52.00	47284	45284	—
7		.2010	5.11	3.6250	92.08	2.4375	61.91	44077	44277	70107
	13/64		.2031	5.16	3.6250	92.08	2.4375	61.91	44013	44213
6			.2040	5.18	3.7500	95.25	2.5000	63.50	44076	44276
		5.20	.2047	3.3858	86.00	2.0472	52.00	47285	45285	—
5		.2055	5.22	3.7500	95.25	2.5000	63.50	44075	44275	70105
		5.30	.2087	3.3858	86.00	2.0472	52.00	47287	45287	—
4		.2090	5.31	3.7500	95.25	2.5000	63.50	44074	44274	70104
		5.40	.2126	3.6614	93.00	2.2441	57.00	47288	45288	—
3		.2130	5.41	3.7500	95.25	2.5000	63.50	44073	44273	70103
	7/32		.2165	5.56	3.6614	93.00	2.2441	57.00	47289	45289
		5.50	.2188	3.7500	95.25	2.5000	63.50	44014	44214	70214
	5.60	.2205	3.6614	93.00	2.2441	57.00	47290	45290	—	

*Bright metric sizes are non-stocked standards
(minimum order quantity required).

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