



# Jobber Length • Stub Length



Series DR Jobber Length Drill (continued)

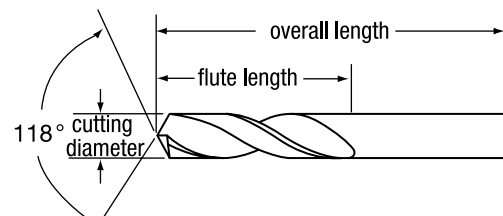
	cutting diameter		flute length	overall length	EDP number
	frac	wire/let decimal			
	J	.2770	2 1/8	3 1/2	B53681
	K	.2810	2 1/8	3 1/2	B53683
9/32		.2812	2 1/8	3 1/2	B53685
	L	.2900	2 1/8	3 1/2	B53688
	M	.2950	2 3/8	3 3/4	B53689
19/64		.2969	2 3/8	3 3/4	B53691
	N	.3020	2 3/8	3 3/4	B53693
		.3125	2 3/8	3 3/4	B53694
	O	.3160	2 3/8	3 3/4	B53696
	P	.3230	2 3/8	3 3/4	B53698
21/64		.3281	2 1/2	4	B53701
	Q	.3320	2 1/2	4	B53704
11/32		.3438	2 1/2	4	B53708
	S	.3480	2 1/2	4	B53710
	T	.3580	2 1/2	4	B53713
23/64		.3594	2 1/2	4	B53715

	cutting diameter		flute length	overall length	EDP number
	frac	wire/let decimal			
	U	.3680	2 3/4	4 1/4	B53718
3/8		.3750	2 3/4	4 1/4	B53720
	V	.3770	2 7/8	4 1/4	B53722
	W	.3860	2 7/8	4 1/2	B53724
25/64		.3906	2 7/8	4 1/2	B53725
	X	.3970	2 7/8	4 1/2	B53727
	Y	.4040	2 7/8	4 1/2	B53729
13/32		.4062	2 7/8	4 1/2	B53731
	Z	.4130	2 7/8	4 1/2	B53732
27/64		.4219	2 7/8	4 1/2	B53735
7/16		.4375	3	4 1/2	B53737
29/64		.4531	3	4 3/4	B53739
15/32		.4688	3	4 3/4	B53741
31/64		.4844	3	4 3/4	B53742
1/2		.5000	3	4 3/4	B53744

Series DRS Stub Length Drill

Applications | **NON-FERROUS MATERIALS** **CAST IRON** **STEEL**

Features | **SOLID CARBIDE** **118° 4-FACET** **BRIGHT**



	cutting diameter		flute length	overall length	EDP number
	frac	wire decimal			
	60	.0400	3/8	1 1/2	B36060
	59	.0410	3/8	1 1/2	B36059
	58	.0420	3/8	1 1/2	B36058
	57	.0430	3/8	1 1/2	B36057
	56	.0465	3/8	1 1/2	B36056
	55	.0520	3/8	1 1/2	B36055
	54	.0550	3/8	1 1/2	B36054
	53	.0595	3/8	1 1/2	B36053
1/16		.0625	3/8	1 1/2	B36404
	52	.0635	3/8	1 1/2	B36052
	51	.0670	3/8	1 1/2	B36051
	50	.0700	3/8	1 1/2	B36050
	49	.0730	3/8	1 1/2	B36049
	48	.0760	1/2	1 1/2	B36048
5/64		.0781	1/2	1 1/2	B36405
	47	.0785	1/2	1 1/2	B36047
	46	.0810	1/2	1 1/2	B36046
	45	.0820	1/2	1 1/2	B36045

	cutting diameter		flute length	overall length	EDP number
	frac	wire decimal			
	44	.0860	1/2	2	B36044
	43	.0890	1/2	2	B36043
	42	.0935	1/2	2	B36042
3/32		.0938	1/2	2	B36406
	41	.0960	1/2	2	B36041
	40	.0980	5/8	2	B36040
	39	.0995	5/8	2	B36039
	38	.1015	5/8	2	B36038
	37	.1040	5/8	2	B36037
	36	.1065	5/8	2	B36036
7/64		.1094	5/8	2	B36407
	35	.1100	5/8	2	B36035
	34	.1110	5/8	2	B36034
	33	.1130	5/8	2	B36033
	32	.1160	5/8	2	B36032
	31	.1200	5/8	2	B36031
1/8		.1250	5/8	2	B36408
	30	.1285	5/8	2	B36030

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# Stub Length



Series DRS Stub Length Drill (continued)

	cutting diameter		flute length	overall length	EDP number
	frac	wire decimal			
	29	.1360	5/8	2	B36029
9/64		.1406	5/8	2	B36409
	28	.1405	5/8	2	B36028
	27	.1440	5/8	2	B36027
	26	.1470	5/8	2	B36026
	25	.1495	5/8	2	B36025
	24	.1520	5/8	2	B36024
	23	.1540	5/8	2	B36023
5/32		.1563	3/4	2	B36410
	22	.1570	3/4	2	B36022
	21	.1590	3/4	2	B36021
	20	.1610	3/4	2	B36020
	19	.1660	3/4	2 1/8	B36019
	18	.1695	3/4	2 1/8	B36018
11/64		.1719	3/4	2 1/8	B36411
	17	.1730	3/4	2 1/8	B36017
	16	.1770	3/4	2 1/8	B36016
	15	.1800	3/4	2 3/16	B36015
	14	.1820	3/4	2 3/16	B36014
	13	.1850	3/4	2 3/16	B36013
3/16		.1875	3/4	2 3/16	B36412
	12	.1890	3/4	2 3/16	B36012
	11	.1910	3/4	2 3/16	B36011
	10	.1935	3/4	2 3/16	B36010
	9	.1960	3/4	2 1/4	B36009
	8	.1990	3/4	2 1/4	B36008

	cutting diameter		flute length	overall length	EDP number
	frac	wire/letter decimal			
	7	.2010	3/4	2 1/4	B36007
13/64		.2031	3/4	2 1/4	B36413
	6	.2040	3/4	2 1/4	B36006
	5	.2055	3/4	2 1/4	B36005
	4	.2090	3/4	2 1/4	B36004
	3	.2130	1	2 1/2	B36003
7/32		.2188	1	2 1/2	B36414
	2	.2210	1	2 1/2	B36002
	1	.2280	1	2 1/2	B36001
15/64		.2344	1	2 1/2	B36415
1/4		.2500	1	2 1/2	B36416
17/64		.2656	1	2 1/2	B36417
9/32		.2813	1	2 1/2	B36418
19/64		.2969	1 1/4	2 1/2	B36419
5/16		.3125	1 1/4	2 1/2	B36420
21/64		.3281	1 1/4	2 1/2	B36421
11/32		.3438	1 1/4	2 1/2	B36422
23/64		.3594	1 1/4	2 1/2	B36423
3/8		.3750	1 1/4	2 1/2	B36424
25/64		.3906	1 1/4	2 3/4	B36425
13/32		.4063	1 1/4	2 3/4	B36426
27/64		.4219	1 1/4	2 3/4	B36427
7/16		.4375	1 1/4	2 3/4	B36428
29/64		.4531	1 1/4	3	B36429
15/32		.4688	1 1/4	3	B36430
31/64		.4844	1 1/4	3	B36431
1/2		.5000	1 1/4	3	B36432