

## THREAD INSERTS FOR METAL

- Install with standard drill and tap.
- 4-40 to 1-8 and 10-32 to 1-14.
- Solid construction design for superior strength.
- Available in Carbon and Stainless Steel.

## METRIC SIZES

- M3 x M6 to M20 x M36
- Available in Metric Internal/U.S. External and U.S. Internal/Metric External sizes
- Available in Carbon and Stainless Steel.

## THIN WALLS

- Smaller diameter for installations where hole size is an issue.
- Standard thread size and pitch eliminates the need for special tools.
- Available from 10-24 to 1/2-13 and 10-32 to 1/2-20.

## PRESS INSERTS FOR PLASTIC

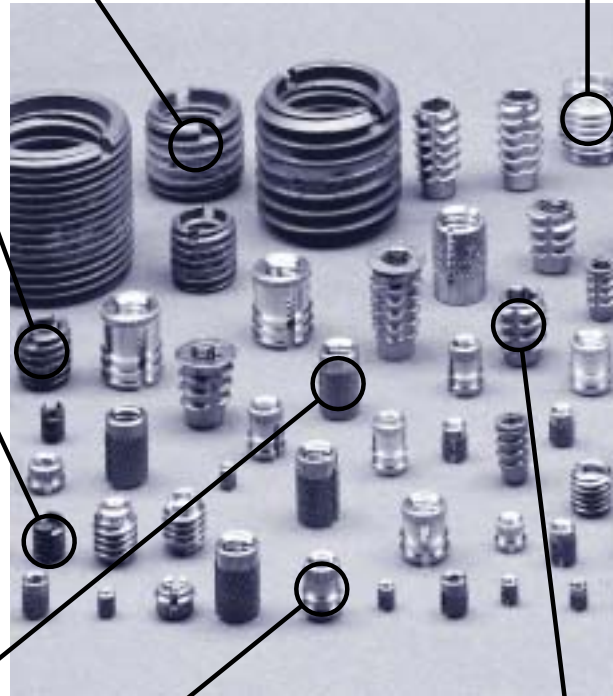
- 0-80 to 3/8-16 and M3 to M6 – Flush/flanged designs.
- Simple press-in installation.
- Available in Brass and Stainless Steel.

## FINSERTS FOR PLASTIC AND WOOD

- 6-32 to 5/16-18.
- Superior tensile strength in soft materials.
- Simple press-in installation.

## KNIFE THREAD INSERTS FOR HARD WOOD

- 4-40 to 3/8-16 and 1/4-28 to 3/8-24.
- Metric: M3 to M8
- Proprietary external thread design slices into hard wood for superior holding power.
- Available in Brass and Stainless Steel.



## ZINC THREAD INSERTS FOR SOFT WOOD

- 8-32 to 3/8-16 – Flush/flanged designs.
- Coarse thread design for extra holding power in soft woods, MDF and plywood.
- Power drive tool available for high volume installation.

**COARSE THREAD SIZES**

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
329-004	4-40	10-32	.250	5/32	10-32	9/32	—
329-006	6-32	1/4-20	.280	7	1/4-20	11/32	—
329-008	8-32	5/16-18	.290	F	5/16-18	7/16	500-1
329-3	10-24	3/8-16	.406	5/16	3/8-16	15/32	500-2
329-4	1/4-20	7/16-14	.437	23/64	7/16-14	1/2	500-3
329-5	5/16-18	1/2-13	.484	27/64	1/2-13	9/16	500-4
329-6	3/8-16	9/16-12	.515	31/64	9/16-12	19/32	500-5
329-7	7/16-14	5/8-11	.656	17/32	5/8-11	23/32	500-6
329-8	1/2-13	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-9	9/16-12	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-10	5/8-11	7/8-9	.687	49/64	7/8-9	13/16	500-8
329-1018	5/8-11	7/8-9	1.125	49/64	7/8-9	1-1/4	500-8
329-12	3/4-10	1-8	.781	7/8	1-8	7/8	500-9
329-14	7/8-9	1-1/4-7	1.125	1-7/64	1-1/4-7	1-1/4	—
329-16	1-8	1-3/8-12	1.250	1-9/32	1-3/8-12	1-3/8	—

**FINE THREAD SIZES**

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
329-332	10-32	3/8-16	.406	5/16	3/8-16	15/32	500-2
329-428	1/4-28	7/16-14	.437	23/64	7/16-14	1/2	500-3
329-524	5/16-24	1/2-13	.484	27/64	1/2-13	9/16	500-4
329-624	3/8-24	9/16-12	.515	31/64	9/16-12	19/32	500-5
329-720	7/16-20	5/8-11	.656	17/32	5/8-11	23/32	500-6
329-820	1/2-20	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-918	9/16-18	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-10F	5/8-18	7/8-9	.687	49/64	7/8-9	13/16	500-8
329-1216	3/4-16	1-8	.781	7/8	1-8	7/8	500-9
329-1414	7/8-14	1-1/4-7	1.125	1-7/64	1-1/4-7	1-1/4	—
329-1614	1-14	1-3/8-12	1.250	1-9/32	1-3/8-12	1-3/8	—

**THIN WALL—COARSE THREAD SIZES**

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
319-3	10-24	5/16-18	.312	.272	5/16-18	.375	500-2
319-4	1/4-20	3/8-16	.375	.332	3/8-16	.437	500-3
319-5	5/16-18	7/16-14	.437	.397	7/16-14	.500	500-4
319-6	3/8-16	1/2-13	.500	.453	1/2-13	.560	500-5
319-7	7/16-14	9/16-12	.560	.516	9/16-12	.620	500-6
319-8	1/2-13	5/8-11	.620	.578	5/8-11	.680	500-7

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319-332	10-32	5/16-18	.312	.272	5/16-18	.375	500-2
319-428	1/4-28	3/8-16	.375	.332	3/8-16	.437	500-3
319-524	5/16-24	7/16-14	.437	.397	7/16-14	.500	500-4
319-624	3/8-24	1/2-13	.500	.453	1/2-13	.560	500-5
319-720	7/16-20	9/16-12	.560	.516	9/16-12	.620	500-6
319-820	1/2-20	5/8-11	.620	.578	5/8-11	.680	500-7

**EXTRA HEAVY WALL—COARSE THREAD SIZES**

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
335-4	1/4-20	1/2-13	.484	27/64	1/2-13	9/16	500-3
335-5	5/16-18	9/16-12	.515	31/64	9/16-12	19/32	500-4
335-6	3/8-16	5/8-11	.656	17/32	5/8-11	23/32	500-5
335-8	1/2-13	7/8-9	.687	49/64	7/8-9	13/16	500-7
335-10	5/8-11	1-8	.781	7/8	1-8	7/8	—