



**Clipper® Lacing**



**Alligator Lacing, Galvanized**



**Clipper® Lacing Tool, #36 Vice Lacer**



**Staple Lacing Tool, ST5-5 Ready Set Lacer**



**Bolt-Hinge Lacing**



**Clipper® Lacing Tool, 14" Microlacer Installation Tool**

## Belt Lacing and Lacing Tools

**Clipper® Lacing**—Provides gripping pattern with holding power that retains belt integrity. Requires tooling for application. Compliant for reduced operating noise.

**Alligator® Lacing**—Provides vise-like grip while distributing belt tension evenly across belt width. Hammer applied, for ease of installation.

**Staple Lacing**—For light- and medium-duty. Lace decreases

belt flexing, eliminating splice fatigue. 1-pc. design minimizes lace dislodging and provides strong splice, with greater resistance to impact damage.

**Bolt-Hinge Lacing**—Provides flexible joint for belts traveling over small pulleys. High-strength bolt fastening and fastener teeth that safely embed in belt provide holding capability. Requires tooling for installation.

Description	L (In.)	Pkg. Qty.	Item No.	Description	L (In.)	Pkg. Qty.	Item No.
<b>Clipper® Lacing</b>				<b>Clipper® Lacing Tools</b>			
#1 Galvanized Steel	6	24	2TJU8	#36 Vice Lacer	—	1	2TJV3
#2 Galvanized Steel	12	12	2TJV1	#1 Vice Lacer	—	1	2TJV4
#1 Stainless Steel	12	12	2TKH1	#2 Vice Lacer	—	1	2TJV5
#2 Stainless Steel	12	12	13E789	14" Microlacer Installation Tool	14	1	2TKH4
<b>Clipper® Lacing Tools</b>				#1 Face Strip for No. 2TKH4	14	1	4AVE6
#36 Vice Lacer	—	1	2TJV3	#2 Face Strip for No. 2TKH4	14	1	4AVE7
#1 Vice Lacer	—	1	2TJV4	R-10 Flexco Vise Lacer	10	1	13E790
#2 Vice Lacer	—	1	2TJV5	<b>Alligator® Lacing</b>			
14" Microlacer Installation Tool	14	1	2TKH4	#7 Galvanized Steel	12	1	2TJU9
#1 Face Strip for No. 2TKH4	14	1	4AVE6	#7 Galvanized Steel	24	4	13E791
#2 Face Strip for No. 2TKH4	14	1	4AVE7	#15 Galvanized Steel	12	4	2TKH5
R-10 Flexco Vise Lacer	10	1	13E790	#15 Galvanized Steel	24	4	2TKH6
<b>Alligator® Lacing</b>				#15 Galvanized Steel	36	4	2TKH7
#7 Galvanized Steel	12	1	2TJU9	#15 Stainless Steel	12	4	2TKH8
#7 Galvanized Steel	24	4	13E791	#15 Stainless Steel	24	4	2TKH9
#15 Galvanized Steel	12	4	2TKH5	#15 Stainless Steel	36	4	2TKJ1
#15 Galvanized Steel	24	4	2TKH6	#20 Galvanized Steel	12	4	2TJV2
#15 Galvanized Steel	36	4	2TKH7	#7 Stainless Steel	24	4	13E792
#15 Stainless Steel	12	4	2TKH8	#20 Galvanized Steel	30	4	13E793
#15 Stainless Steel	24	4	2TKH9	<b>Alligator® Lacing Tool</b>			
#15 Stainless Steel	36	4	2TKJ1	RSC187-24 Alligator Installation Tool	24	1	13E795
#20 Galvanized Steel	12	4	2TJV2	<b>Staple Lacing</b>			
#7 Stainless Steel	24	4	13E792	RS62J12NC Galvanized Steel	12	4	2TKN2
#20 Galvanized Steel	30	4	13E793	RS125J12 Galvanized Steel	12	1	2TJU6
<b>Alligator® Lacing Tool</b>				<b>Staple Lacing Tools</b>			
RSC187-24 Alligator Installation Tool	24	1	13E795	ST5-5 Ready Set Lacer	—	1	2TKK2
<b>Staple Lacing</b>				For Use with #62, 125, & 187 Lacer	12	1	2TJV6
RS62J12NC Galvanized Steel	12	4	2TKN2	<b>Bolt-Hinge Lacing</b>			
RS125J12 Galvanized Steel	12	1	2TJU6	550J18NC Galvanized Steel	18	1	2TKK3
				550J24NC Galvanized Steel	24	1	2TKK4
				550J36NC Galvanized Steel	36	1	2TKK5
				550SJ48NCS Stainless Steel	48	1	13E797
				<b>Bolt-Hinge Lacing Tools</b>			
				518 Template	18	1	2TKK9
				524 Template	24	1	2TKL1
				536 Template	36	1	2TKL2
				110 Bolt Breaker	—	1	2TKL3
				S1S Wrench	—	1	2TKL5
				HP-1 Power Wrench	—	1	2TKL6
				HB-1 Power Boring Bit	—	1	2TKL7
				H100 Power Wrench	—	1	2TKL8
				HW1 Power Wrench	—	1	2TKL9
				5552 Quick-Change Chuck	—	1	2TKN1



**80/20® Inc.**  
The Industrial Erector Set®

## T-Slotted Extruded Aluminum Rails

Easily machined 6105-T5 aluminum alloy rails can be cut to fit and assembled using common shop tools. Drop-lock feature tightly holds fastened bars together. Suitable for factory automation, machine guarding and enclosures, workstations, tooling specialties, machine frames, carts, shelving, and displays.

Type	W (In.)	H (In.)	Slot Width (In.)	Bore Dia. (In.)	Weight/ft. (lb.)	72" LENGTH		97" LENGTH		145" LENGTH	
						Item No.	Mfr. Model*	Item No.	Mfr. Model*	Item No.	Mfr. Model*
10 Series	1.0	1.0	0.255	0.205	0.528	1010	2RCP8	1010	2RCP9	—	—
	1.0	2.0	0.255	0.205	0.936	1020	2RCR1	1020	2RCR2	—	—
	1.0	3.0	0.255	0.205	1.368	1030	5JTA6	—	—	1030	5JTC6
15 Series	2.0	2.0	0.255	0.205	1.476	2020	5JTA7	—	—	2020	5JTC7
	1.5	1.5	0.320	0.262	1.392	1515	5JTA8	1515	5JTC8	—	—
	1.5	3.0	0.320	0.262	2.508	1530	5JTC1	1530	5JTD1	—	—
15 Series Lite	1.5	4.5	0.320	0.262	3.936	1545	5JTC3	—	—	1545	5JTD3
	3.0	3.0	0.320	0.262	4.044	3030	5JTC4	—	—	3030	5JTD4
	1.5	1.5	0.320	0.262	1.068	1515-LITE	2RCR3	1515-LITE	2RCR4	—	—
15 Series Lite Smooth	1.5	3.0	0.320	0.262	2.064	1530-LITE	2RCR5	1530-LITE	2RCR6	—	—
	1.5	1.5	0.320	0.262	1.053	1515-LS	5JTC0	—	—	1515-LS	5JTD0
	1.5	3.0	0.320	0.262	2.034	1530-LS	5JTC2	—	—	1530-LS	5JTD2
15 Series Ultra Lite Smooth	3.0	3.0	0.320	0.262	3.228	3030-LS	5JTC5	—	—	3030-LS	5JTD5
	1.5	1.5	0.320	0.262	0.936	1515-ULS	5JTA9	—	—	1515-ULS	5JTC9
Type	Width (mm)	Height (mm)	Slot Width (mm)	Bore Dia. (mm)	Weight/ft. (lb.)	4M LENGTH		6M LENGTH		Item No.	
						Item No.	Mfr. Model*	Item No.	Mfr. Model*		
25 Series	25	25	6.50	5	0.610	25-2525-4M	5JRY3	25-2525-6M	5JRZ3	5JRZ3	
	25	50	6.50	5	0.914	25-2550-4M	5JRY4	25-2550-6M	5JRZ4	5JRZ4	
	50	50	6.50	5	1.219	25-5050-4M	5JRY7	25-5050-6M	5JRZ5	5JRZ5	
30 Series	30	30	8.13	6.5	0.587	30-3030-4M	5JRY8	30-3030-6M	5JRZ6	5JRZ6	
	30	60	8.13	6.5	1.082	30-3060-4M	5JRY9	30-3060-6M	5JRZ7	5JRZ7	
	40	40	8.12	6.8	1.524	40-4040-4M	5JRZ0	40-4040-6M	5JRZ8	5JRZ8	
40 Series	40	80	8.12	6.8	2.743	40-4080-4M	5JRZ1	40-4080-6M	5JTA0	5JTA0	
	80	80	8.12	6.8	4.572	40-8080-4M	5JRZ2	40-8080-6M	5JTA2	5JTA2	
	40	40	8.12	6.8	1.219	40-4040-LITE-4M	5JRY5	40-4040-LITE-6M	5JRZ9	5JRZ9	
40 Series Lite	40	80	8.12	6.8	2.438	40-4080-LITE-4M	5JRY6	40-4080-LITE-6M	5JTA1	5JTA1	
	45	45	10.13	10	1.403	45-4545-4M	5JRY1	45-4545-6M	5JTA3	5JTA3	
45 Series	45	90	10.13	10	2.416	45-4590-4M	5JRY2	45-4590-6M	5JTA5	5JTA5	
	45	45	10.13	10	1.020	45-4545-LITE-4M	5JRE5	45-4545-LITE-6M	5JTA4	5JTA4	

\* To complete Mfr. Model, add length to end.