

# HY-T® Wedge Torque Team® Belts

## Tame your problem drives

Built with multiple belts joined by a tough, rubber-impregnated fabric backing that regulates belt travel so all ribs pull together as a single, perfectly matched team.



### Part Number: 3/8V1900

<b>3/</b>	3 rib joined construction
<b>8V</b>	1 in. top width - Narrow profile rib
<b>1900</b>	190 in. nominal outside length
	Single envelope ply on 5Vs
	2 envelope plies on 8Vs
	Envelope uncogged construction shown

Pulsation, vibration, shock loads and misalignment are problems for any team of V-belts, no matter how perfectly matched the individual units. These conditions often lead to chronic belt whip or to belt turnover, resulting in premature wear or sudden failure of one or more belts. Of course, when one belt goes, the whole team has to be replaced.

Each rib in a HY-T® Wedge Torque Team® belt is free to wedge into the sheave groove for maximum traction, maximum power and transmission efficiency.

Operating in standard sheave grooves without sheave or drive modification, they can tame any problem drives now in operation. Or they can fit right in with your new drive designs without special modifications.

### Designed and built to deliver superior performance

V-belt performance begins with the tension members, so we built HY-T® Wedge Torque Team® V-belts with super strong Vytacord®. It provides the high-strength, high-horsepower rating capacity needed to effectively transmit drive power. And it is tough enough to tolerate the misalignment that quickly destroys belts. The Vytacord® material is a polyester construction with excellent strength and minimal elongation. Drive performance is consistent, reliable and predictable over the life of the belt.

We then add a tough oil- and abrasion-resistant fabric backing to provide maximum longitudinal flexibility and lateral strength to withstand the dynamic forces acting within a joined belt. The backing also has special adhesion characteristics that enable it to bond to the V-sections to maintain the integrity of

the belt. The cushion is made of fiber-reinforced, engineered compounds providing oil, heat, ozone and abrasion resistance.

### Wedge or envelope constructions provide optimum performance

HY-T® Wedge Torque Team® belts are available in a raw edge construction with cogs for increased flexibility and heat dissipation or envelope construction for drives where pulsation, shock loads, high tension and long center are involved.

HY-T® Wedge Torque Team® cogged belts have high-horsepower belt construction and are identified with a 3VX or 5VX prefix and are available in lengths up to 140 inches. The cogged construction provides the high flexibility required for short center distances. The cogs also provide a larger surface area to dissipate heat and prolong belt life. Improved material properties and advanced construction technology result in an average horsepower increase of 30% over standard joined "Classical" V-belts.

HY-T® Wedge Torque Team® envelope belts are identified with a 3V, 5V or 8V prefix and are recommended for drives where pulsation, shock loads, high tension and long centers are involved. They feature a continuous V-section that is protected by a wide angle, synthetic fabric-impregnated, high-quality rubber compound. The unique envelope achieves the high strength that the HY-T® Wedge Torque Team® belts need to withstand high loading forces. It also helps provide the torsional rigidity in long center drives delivering the traction needed for accurate tracking and precision performance.

Envelope 5V, 8V Cross Section



Cut Edge 3VX, 5VX Cross Section



Cut Edge Side View



### Matchmaker® performance

Our Matchmaker® technology results in belt consistency run to run. That means each HY-T® Wedge Torque Team® is equal in size and performance to every other HY-T® Wedge Torque Team® belt in that size, no matter when or where it was produced.

By eliminating mismatch problems, there is no costly and complicated belt matching to get a drive back on line; no problems with belts that are too tight or too loose.

### Available in the most extensive stock line in the industry

HY-T® Wedge Torque Team® belts are available from stock in any number of belts per team, up to the number of ribs indicated. Nonstock lengths are also available in these rib counts, up to a maximum of 730 inches (180 inches for 3V cross sections).

### Applications

For shock load applications. Ideal for pulsating loads, high capacity drives and for short-center, heavy-duty drives.

### Key features & benefits

- > Narrow profile ribs provide savings through efficiency.
- > Joined construction for problem drives.
- > Strong Vytacord® tensile members.
- > Tough fabric backing.
- > Oil, heat, ozone and abrasion resistant.
- > Available in raw edge construction with cogs or envelope construction.
- > Matchmaker® to eliminate mismatch.
- > Static conductive.\*

\*Drive conditions and service variables in combination with time in operation can result in a loss of static conductivity. It is recommended that a conductivity check be added to drive preventive maintenance programs where belt static conductivity is a requirement.

# HY-T<sup>®</sup> Wedge Torque Team<sup>®</sup> Belts

## Cross Sections and Lengths Available

Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab
<b>3VX</b>							
3VX250	90	3VX400	90	3VX630	90	3VX950	90
3VX265	90	3VX425	90	3VX670	90	3VX1000	90
3VX280	90	3VX450	90	3V670	90	3VX1060	90
3VX300	90	3VX475	90	3VX710	90	3VX1120	90
3VX315	90	3VX500	90	3VX750	90	3VX1180	90
3VX335	90	3VX530	90	3VX800	90	3VX1250	90
3VX355	90	3VX560	90	3VX850	90	3VX1320	90
3VX375	90	3VX600	90	3VX900	90	3VX1400	90
<b>5V, 5VX</b>							
5VX500	53	5VX850	53	5V1120	42	5V2000	42
5VX530	53	5V850	42	5VX1180	53	5V2120	42
5VX560	53	5VX900	53	5V1180	42	5V2240	42
5VX600	53	5V900	42	5VX1250	53	5V2360	42
5VX630	53	5VX950	53	5VX1320	53	5V2500	42
5VX670	53	5V950	42	5VX1400	53	5V2650	42
5VX710	53	5VX1000	53	5V1500	42	5V2800	42
5VX750	53	5V1000	42	5V1600	42	5V3000	42
5V750*	53	5VX1060	53	5V1700	42	5V3150	42
5VX800	53	5V1060	42	5V1800	42	5V3350	42
5V800	42	5VX1120	53	5V1900	42	5V3550	42
<b>8V</b>							
8V1000	14	8V1600	24	8V2500	24	8V4000	24
8V1060	14	8V1700	24	8V2650	24	8V4250	24
8V1120	14	8V1800	24	8V2800	24	8V4500	24
8V1180	14	8V1900	24	8V3000	24	8V4750	24
8V1250	24	8V2000	24	8V3150	24	8V5000	24
8V1320	24	8V2120	24	8V3350	24	8V5600	24
8V1400	24	8V2240	24	8V3550	24	8V6000	24
8V1500	24	8V2360	24	8V3750	24		

\*Cut edge, non-cogged.