# **Metal Framing Channels**

#### Channel

Metal framing channel is cold formed on our modern rolling mills from 12 Ga. (2.6mm), 14 Ga. (1.9mm), and 16 Ga. (1.5mm) low carbon steel strips. A continuous slot with inturned lips provides the ability to make attachments at any point.

# Lengths & Tolerances

All channels excluding 'SH' style ± 1/8" (3.2mm) on 10' (3.05m) and ± 3/16" (4.76mm) on 20' (6.09m) All 'SH' channels only

 $\pm \frac{1}{4}$ " (6.35mm) on 10' (3.05m) and  $\pm \frac{1}{2}$ " (12.70mm) on 20' (6.09m)

Custom lengths are available upon request.

## **Slots**

Slotted series of channels offer full flexibility. A variety of pre-punched slot patterns eliminate the need for precise field measuring for hole locations. Slots offer wide adjustments in the alignment and bolt sizing.

A variety of pre-punched <sup>9</sup>/16" (14.3 mm) diameter hole patterns are available in our channels. These hole patterns provide an economical alternative to costly field drilling required for many applications.

#### **Knockouts**

When used with series B217-20 Closure Strips, knockout channels can be used to provide an economical U.L. listed surface raceway. Channels are furnished with <sup>7</sup>/8" (22.2 mm) knockouts on 6" (152 mm) centers, allowing for perfect fixture alignment on spans up to 20' (6.09 m).

# Materials & Finishes (Unless otherwise noted) Steel: Plain & Pre-galvanized

12 Ga. (2.6), 14 Ga. (1.9) and 16 Ga. (1.5)

PLN I	Distri	
' - ' '   '	Plain	ASTM A1011, 33,000 PSI min. yield
GRN I	DURA-GREEN™	
GLV I	Pre-Galvanized	ASTM A653 33,000 PSI min. yield
HDG I	Hot-Dipped Galvanized	ASTM A123
YZN	Yellow Zinc Chromate	ASTM B633 SC3 Type II
SS4 S	Stainless Steel Type 304	ASTM A240
SS6 S	Stainless Steel Type 316	ASTM A240
AL /	Aluminum	Aluminum 6063-T6



Note: A minimum order may apply on special material and finishes.

### Design Load (Steel & Stainless Steel)

The design loads given for strut beam loads are based on a simple beam condition using an allowable stress of 25,000 psi. This allowable stress results in a safety factor of 1.68. This is based upon virgin steel minimum yield strength of 33,000 psi cold worked during rolling to an average yield stress of 42,000 psi. For aluminum channel loading multiply steel loading by a factor of 0.38.

#### Welding

Weld spacing is maintained between 2<sup>1</sup>/<sub>2</sub> inches (63.5 mm) and 4 inches (101.6 mm) on center. Through high quality control testing of welded channels and continuous monitoring of welding equipment, B-Line provides the most consistent combination channels available today.

## Metric

Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.



# SELECTION CHART

for Channels, Materials and Hole Patterns

	Channel				Mat	erial &	Thickne	ess *	Channel Hole Pattern **					
		Dimensions				Stainless			SH	S	H1 <sup>7</sup> /8	TH	KO6	
Channel	Hei	ght	Width				St	Steel		<sup>13</sup> / <sub>32</sub> " x 3" slots	9/16" diameter holes	<sup>9</sup> /16" diameter on 1 <sup>7</sup> /8"	7/8" diameter knockouts	
Туре	<u>+</u> _0 ∩				Steel	Alum.	Type 304	Type 316	2" centers	/6		centers	KIIOCKOUIS	
	<u>         </u>		Ľ	]	1	<u>2</u>	<u>3</u>	<u>4</u>						
B11	31/4"	(82.5)	1 <sup>5</sup> /8"	(41.3)	12 Ga.	.105	_	_	1	<u>1</u>	1	_	1	
B12	2 <sup>7</sup> /16"	(61.9)	1 <sup>5</sup> /8"	(41.3)	12 Ga.	.105	-	-	12	1	12	-	12	
B22	1 <sup>5</sup> /8"	(41.3)	1 <sup>5</sup> /8"	(41.3)	12 Ga.	.105	12 Ga.	12 Ga.	1234	<u>1</u> <u>3</u>	<u>123</u>	1	<u>12</u>	
B24	1 <sup>5</sup> /8"	(41.3)	1 <sup>5</sup> /8"	(41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1234	1	123	-	12	
B26	1 <sup>5</sup> /8"	(41.3)	1 <sup>5</sup> /8"	(41.3)	16 Ga.	_	_	_	1	1	1	_	1	
B32	1 <sup>3</sup> /8"	(34.9)	1 <sup>5</sup> /8"	(41.3)	12 Ga.	_	12 Ga.	_	<u>13</u>	<u>1</u>	<u>13</u>	_	<u>1</u>	
B42	1"	(25.4)	1 <sup>5</sup> /8"	(41.3)	12 Ga.	1	12 Ga.	_	<u>1</u> <u>3</u>	<u>1</u>	<u>1</u> <u>3</u>	_	<u>1</u>	
B52	<sup>13</sup> /16"	(20.6)	1 <sup>5</sup> /8"	(41.3)	12 Ga.	1	12 Ga.	12 Ga.	<u>134</u>	<u>1</u>	1	_	<u>1</u>	
B54	<sup>13</sup> /16"	(20.6)	1 <sup>5</sup> /8"	(41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1234	<u>1</u>	1234	_	12	
B56	<sup>13</sup> /16"	(20.6)	1 <sup>5</sup> /8"	(41.3)	16 Ga.	-	-	-	1	<u>1</u>	1	-	1	
B62	<sup>13</sup> /16"	(20.6)	<sup>13</sup> /16"	(20.6)	18 Ga.	-	_	-	-	_	-	-	-	
B72	13/32"	(10.3)	<sup>13</sup> /16"	(20.6)	18 Ga.	-	-	-	_	-	-	-	-	

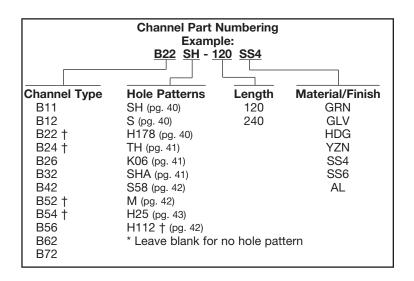
The selection has been prepared to provide a reference for available channel, materials and hole patterns. Material types available for various hole patterns are defined by numbers 1 thru 4. Some stainless steel channels with hole patterns are available on special order only.

\*Metric equivalent for thicknesses shown in chart.

\*\*<u>1</u> - Steel 18 Ga. = 1.2 mm 2 - Aluminum

12 Ga. = 2.6 mm 14 Ga. = 1.9 mm .105 = 2.6 mm3 - Type 304 Stainless Steel 16 Ga. = 1.5 mm .080 = 2.0 mm4 - Type 316 Stainless Steel

Properties may vary due to commercial tolerances of the material.

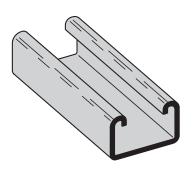


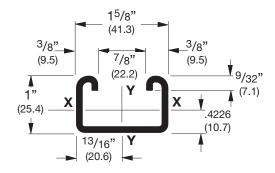
# **B42 Channel & Combinations**

# **B42**

- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA-GREEN<sup>™</sup>, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304
- Weight: 1.44 Lbs./Ft. (2.14 kg/m)

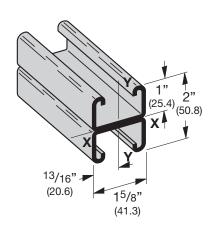
Note: Also available in 14 gauge (1.9mm) material as B44



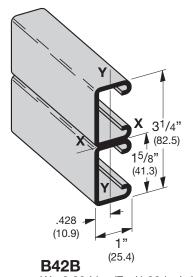


SECTION PROPERTIES					X - X Axis					Y - Y Axis						
Channel Weight		Areas Sect	ion	Moment of Inertia (I)		Section Modulus (S)		Radius of Gyration (r) in. cm		Moment of Inertia (I)		Section Modulus (S) in.3 cm3		Radius of Gyration (r) in. cm		
B42	1.468	(2.18)	.432	(2.79)	.0554		.0968		.358	(.91)			.2025		.617	(1.57)
B42A	2.936	(4.37)	.864	(5.57)	.2689	(11.19)	.2689	(4.41)	.558	(1.42)	.3292	(13.70)	.4052	(6.64)	.617	(1.57)

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



**B42A** Wt. 2.88 Lbs./Ft. (4.28 kg/m)







# **B42 Beam & Column Loading Data**

### **BEAM LOADING**

D		Olympia a l	11			. 1	Uniform Load @ Deflection =					
Beam Span		Channel		orm Load a	na Deflec	ction	1/240		1/360 Span			
ln.	mm	Style	Lbs.	kN	ln.	mm	Lbs.	kN	Lbs.	kN		
12	(305)	B42 B42A	1538 1590*	(6.84) (7.07)	.022 .005	(.56) (.13)	1538 1590*	(6.84) (7.07)	1538 1590*	(6.84) (7.07)		
24	(609)	B42 B42A	769 1590*	(3.42) (7.07)	.088 .038	(2.23) (.96)	769 1590*	(3.42) (7.07)	582 1590*	(2.59) (7.07)		
36	(914)	B42 B42A	513 1428	(2.28) (6.35)	.198 .114	(5.03) (2.89)	388 1428	(1.72) (6.35)	259 1248	(1.15) (5.55)		
48	(1219)	B42 B42A	384 1071	(1.71) (4.76)	.352 .203	(8.94) (5.15)	218 1053	(0.97) (4.68)	145 702	(0.64) (3.12)		
60	(1524)	B42 B42A	308 857	(1.37) (3.81)	.550 .318	(13.97) (8.08)	140 674	(0.62) (3.00)	93 449	(0.41) (2.00)		
72	(1829)	B42 B42A	256 714	(1.14) (3.17)	.792 .457	(20.11) (11.61)	97 468	(0.43) (2.08)	65 312	(0.29) (1.39)		
84	(2133)	B42 B42A	220 612	(0.98) (2.72)	1.079 .623	(27.40) (15.82)	71 344	(0.31) (1.53)	48 229	(0.21) (1.02)		
96	(2438)	B42 B42A	192 535	(0.85) (2.38)	1.409 .813	(35.79) (20.65)	55 263	(0.24) (1.17)	36 176	(0.16) (0.78)		
108	(2743)	B42 B42A	171 476	(0.76) (2.12)	1.783 1.029	(45.29) (26.13)	43 208	(0.19) (0.92)	29 139	(0.13) (0.62)		
120	(3048)	B42 B42A	154 428	(0.68) (1.90)	2.202 1.271	(55.93) (32.28)	35 168	(0.15) (0.75)	23 112	(0.10) (0.50)		

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 11 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. \*Failure determined by weld shear.

# **COLUMN LOADING**

Unbraced		Channel	Max. Column Loading K = .80 Loaded@ Loaded@				Max. Column Loading (Loaded @ C.G.)						
He	eight	Style	C.G.		Slot Face		K = .65		K = 1.0		K = 1.2		
ln.	mm		Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	
12	(305)	B42 B42A	9138 21094	(40.65) (93.83)	3493 5834	(15.54) (25.95)	9283 21304	(41.23) (94.76)	8916 20793	(39.66) (92.49)	8670 20469	(38.56) (91.05)	
24	(609)	B42 B42A	8137 19757	(36.19) (87.88)	3145 5585	(13.99) (24.84)	8540 20299	(37.99) (90.29)	7589 18964	(33.76) (84.35)	7050 18094	(31.36) (80.48)	
36	(914)	B42 B42A	7050 18094	(31.36) (80.48)	2722 5237	(12.11) (23.29)	7657 19067	(34.06) (84.81)	5925 16654	(26.35) (74.08)	4335 15057	(19.28) (66.98)	
48	(1219)	B42 B42A	5405 16139	(24.04) (71.79)	2227 4818	(9.90) (21.43)	6786 17632	(30.18) (78.43)	3512 13906	(15.62) (61.86)	2439 11387	(10.85) (50.65)	
60	(1524)	B42 B42A	3512 13906	(15.62) (61.86)	1718 4352	(7.64) (19.36)	5272 16008	(23.45) (71.21)	2247 10710	(9.99) (47.64)	1561** 7531	(6.94) (33.50)	
72	(1829)	B42 B42A	2439 11387	(10.85) (50.65)	1351 3856	(6.01) (17.15)	3694 14200	(16.43) (64.16)	1561** 7531	(6.94) (33.50)	1084** 5230	(4.82) (23.26)	
84	(2133)	B42 B42A	1792 8645	(7.97) (38.45)	1087 3332	(4.83) (14.82)	2714 12206	(12.07) (54.29)	1147** 5533	(5.10) (24.61)	796** 3842	(3.54) (17.09)	
96	(2438)	B42 B42A	1372** 6619	(6.10) (29.44)	891 2873	(3.96) (12.78)	2078 10012	(9.24) (44.53)	878** 4236	(3.90) (18.84)	- 2942**	- (13.08)	
108	(2743)	B42 B42A	1084** 5230	(4.82) (23.26)	743 2495	(3.30) (11.10)	1642 7922	(7.30) (35.24)	- 3347	- (14.89)	- 2324**	- (10.34)	
120	(3048)	B42 B42A	878** 4236	(3.90) (18.84)	628 2182	(2.79) (9.70)	1330** 6417	(5.91) (28.54)	– 2711**	- (12.06)	- 1883**	- (8.37)	

<sup>\*\*</sup>Where the slenderness ratio  $\frac{KL}{r}$  exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

— B-Lir

# Reference Data

# **General Notes for Strut-Type Channel Raceway**

UL Catagory RIUU - B-Line, Inc., Highland, IL 62249 December 11, 1998 (C) FLUORESCENT AND INCANDESCENT LIGHTING



Suitable for not more than the number of wires of the sizes and types indicated in the following tables. Intended to enclose circuits operating at potentials not exceeding 600 volts between conductors. In all cases, the B217-20 or B217P snap-in cover is required to complete raceway closure. When using B217-24 snap-in cover, the number of wires is limited to 7 or fewer conductors no larger than #12 AWG.

B-Line's strut-type channel raceways and fittings are manufactured and tested to comply with the UL Standard for Safety for Strut-Type Channel Raceways and Fittings (UL 5B) in accordance with Article 384 of the 2002 National Electrical Code, NFPA 70.

- 1. Support spans for strut-type channel raceway shall not exceed 10 foot intervals.
- 2. No conductor larger than that for which the raceway is listed shall be installed in strut-type channel raceways. No wires under 14AWG or over 6AWG are allowed in any of B-Line's strut-type channel raceway. See tables 1, 2 and 3 below for a listing of the approved conductors for B-Line's strut-type channel raceways.
- 3. The number of conductors permitted in strut-type channel raceway shall not exceed the percentage fill using Table 384-22 and the applicable outside diameter of specific types and sizes of wire given in the tables in chapter 9 of the National Electrical Code. Table 384-22 lists two different percent fill areas depending on the use of internal or external joiners. Use 40% area fill with external joiners and 25% area fill for internal joiners.
- 4. Items in the electrical section of the B-Line Strut Systems Catalog identified by the UL symbol provide for electrical continuity. Other items require the use of a separate grounding wire.
- 5. If strut-type channel raceway is connected to another wiring system, the raceway must be field-tapped adjacent to the wire entry point to accept a #10-32 or larger grounding screw. A plated or stainless steel screw may be used. A sheet metal screw is not acceptable. Drill and tap the grounding wire hole before installing wires in raceway or move installed wires out of the way to avoid damage. After drilling and tapping, remove metal chips and burrs before installing screw.

# TABLE 1: MAXIMUM NUMBER OF WIRES (Adjusted per NEC Table 384.22 for 40% fill)

Use this table to determine the type and number of conductors for use with B-Line's strut-type channel raceway using external joiners. This table applies for all installations except for the support and supply of electric discharge type lighting fixtures. See table 2 and 3 for further information.

Insulation	Wire Size	B11	B12	B22	B24	B26	B32	B56
Type	AWG.	B11K06	B12K06	B22K06	B24K06	B26K06	B32K06	B56K06
FEP, FEPB	14 12 10 8 6	172 126 90 51 24	127 92 66 38 17	81 59 42 24 11	81 59 42 24 12	81 59 42 24 12	67 49 35 20 9	36 26 19 11 5
RH, RHH, RHW	14 12 10 8 6	52 45 37 20 14	38 33 27 14 10	24 21 17 9 6	26 22 18 10 7	27 23 19 10 7	20 17 14 7 5	12 10 8 4 3
T, TW	14	124	91	58	58	58	48	26
	12	95	70	45	45	45	37	20
	10	69	51	33	33	33	27	14
	8	36	26	17	18	19	14	8
	6	21	15	9	10	11	8	5
THHN, THWN	14 12 10 8 6	178 130 82 46 33	131 95 60 34 24	84 61 38 21 15	84 61 38 22 16	84 61 38 22 16	69 50 32 17 12	37 27 17 10 7
THW	14	82	61	39	39	39	32	17
	12	66	49	31	31	31	26	14
	10	52	38	24	24	24	20	11
	8	29	21	13	14	15	11	6
	6	21	15	10	10	11	8	5
XHHW	14	124	91	58	58	58	48	26
	12	95	70	45	45	45	37	20
	10	71	52	33	33	33	28	15
	8	37	27	17	19	19	14	8
	6	27	20	13	14	14	10	6



Strut Systems