## **Beam Clamps**

Our beam attachments and pipe supports offered in this section are designed to provide supports without drilling or welding. A complete selection of beam clamps, pipe clamps, rollers, supports and accessories are designed for use with B-Line channels and offer many installation advantages.

## Materials & Finishes (Unless otherwise noted)

Pipe clamps, pipe hangers, beam clamps, brackets, and rollers are made from low carbon steel strips, plates or rod unless noted.

Finish		
Code	Finish	Specification
PLN	Plain	ASTM A1018 Gr. 33
		ASTM A1011 SS Grade 33
ZN	Electro-Plated Zinc	ASTM B633 SC3 Type III
		or ASTM A653
GRN	DURA-GREEN <sup>™</sup>	
-	Malleable Iron	ASTM A47 Gr. 32510
HDG	Hot-Dipped Galvanized	ASTM A123
CZ	Chromium Zinc	ASTM F1136
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	ASTM B209

Note: A minimum order may apply on special material and finishes.

### Load Data

The load data published includes a safety factor of 5.0 unless noted (safety factor = ratio of ultimate load to the design load).

# Recommended Torque For Setscrews (unless noted)

Setscrew Size	<sup>1</sup> /4"-20	<sup>3</sup> /8"-16	<sup>1</sup> /2" <b>-1</b> 3		
Foot/Lbs.	4	5	11		
Nm	5	7	15		

Setscrew Size	<sup>5</sup> /8"-11	<sup>3</sup> /4"-10
Foot/Lbs.	21	34
Nm	28	46

See chart on page 72 for <u>bolt</u> torque.

### Metric

Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

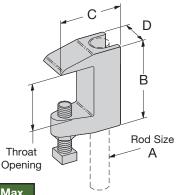


### **B3033**

#### **REVERSIBLE WIDE JAW WEDGE C-CLAMP** (MALLEABLE IRON)

- Safety Factor of 5
- Setscrew and locknut included
- Material: Malleable iron
- Standard finishes: ZN, PLN

Throat Openings 11/4" (31.7) For 3/8 & 1/2 Sizes 1<sup>5</sup>/16" (33.3) For <sup>5</sup>/8 & <sup>3</sup>/4 Sizes



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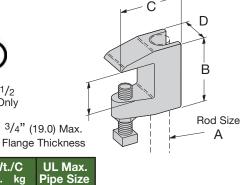
Part No.	Rod Size A	В		с		D		Design Load Lbs. kN				UL Max. Pipe Size	
B3033-3/8	<sup>3</sup> /8"-16	2 <sup>1</sup> /4"	(57.1)	2"	(50.8)	1 <sup>1</sup> /8"	(28.6)	500	(2.22)	46	(20.8)	4"	(100)
<b>B3033-1</b> /2	<sup>1</sup> /2" <b>-1</b> 3	2 <sup>5</sup> /16"	(58.7)	2 <sup>3</sup> /16"	(55.5)	<b>1</b> <sup>1</sup> /4"	(31.7)	810	(3.60)	64	(29.0)	8"	(200)
B3033-5/8				2 <sup>1</sup> /2"					(4.48)				(200)
<b>B3033-</b> <sup>3</sup> /4	<sup>3</sup> /4"-10	2 <sup>11</sup> /16"	(68.3)	2 <sup>1</sup> /2"	(63.5)	1 <sup>7</sup> /16"	(36.5)	1400	(6.22)	140	(63.5)	10"	(250)

#### **B3034** WEDGE C-CLAMP

- Safety Factor of 5
- 3/4" (19.0) Max. Flange Thickness
- Setscrew and locknut included
- Material: Malleable iron
- Standard finishes: ZN, PLN

Note:
3/8" & 1/2" Sizes
Are Reversible
Style





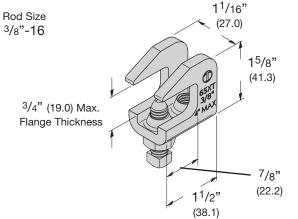
Part No.	Rod Size A	В		с		D		Design Load Lbs. kN				UL Max. Pipe Size	
B3034-3/8*		1 <sup>5</sup> /8"	(41.3)	2"	(50.8)	7/8"	(22.2)	560	(2.49)	54	(24.5)	4"	(100)
B3034-1/2*	<sup>1</sup> /2"-13	<b>1</b> <sup>13</sup> /16"	(46.0)	2 <sup>3</sup> /16"	(55.5)	<b>1</b> <sup>3</sup> /16"	(30.2)	810	(3.60)	51	(23.1)	8"	(200)
B3034-5/8	<sup>5</sup> /8"-11	1 <sup>3</sup> /4"	(44.5)	2 <sup>1</sup> /8"	(54.0)	1 <sup>1</sup> /8"	(28.6)	1000	(4.48)	70	(31.7)		
<b>B3034-</b> <sup>3</sup> /4	<sup>3</sup> /4"-10	2"	(50.8)	21/4"	(57.2	1 <sup>1</sup> /8"	(28.6)	1500	(6.67)	98	(44.4)		

### Fig. 65XT

### **REVERSIBLE C-TYPE BEAM CLAMP**

- Safety Factor of 5
- 3/4" (19.0) Max. Flange Thickness
- Setscrew and locknut included
- Maximum Pipe Size 4" (100)
- Design Load 610 Lbs. (2.71kN)
- Material: Steel
- Standard finishes: ZN, PLN







Reference page 112 for general fitting and standard finish specifications.