

# Chucking Reamers



- 127-0 Straight Flute, Straight Shank, High Speed Steel
- 127-1 Right Hand Spiral, Straight Shank, High Speed Steel
- 127-2 Left Hand Spiral, Straight Shank, High Speed Steel
- 128-0 Straight Flute, Straight Shank, 8% Cobalt
- 128-1 Right Hand Spiral, Straight Shank, 8% Cobalt
- 757-1 TiN Coated Right Hand Spiral, Straight Shank, High Speed Steel
- 767-1 TiCN Coated Right Hand Spiral, Straight Shank, High Speed Steel

EDP# HSS 127-0	EDP# HSS 127-1	EDP# HSS 127-2	EDP# Cobalt 128-0	EDP# Cobalt 128-1	EDP# TiN 757-1	EDP# TiCN 767-1	Size	Decimal Equiv. Inches	Diameter Of Shank	Overall Length Inches	Flute Length Inches
00130	01130	02130	00342	-	-	-	d-p	.3120	.2792-.2782	6	1-1/2
00131	01131	02131	00343	-	75131	76131	5/16	.3125	.2792-.2782	6	1-1/2
00132	01132	02132	00344	-	-	-	o/u	.3135	.2792-.2782	6	1-1/2
00133	01133	02133	00345	-	75133	76133	8MM	.3150	.2792-.2782	6	1-1/2
00134	01134	02134	00346	-	-	-	O	.3160	.2792-.2782	6	1-1/2
00135	01135	02135	00347	-	-	-	P	.3230	.2792-.2782	6	1-1/2
00136	01136	02136	00348	-	75136	76136	21/64	.3281	.2792-.2782	6	1-1/2
00137	01137	02137	00349	-	-	-	Q	.3320	.2792-.2782	6	1-1/2
00138	01138	02138	00350	-	75138	76138	8.5MM	.3346	.2792-.2782	6	1-1/2
00139	01139	02139	00351	-	-	-	R	.3390	.2792-.2782	6	1-1/2
00140	01140	02140	00352	-	75140	76140	11/32	.3438	.2792-.2782	6	1-1/2
00141	01141	02141	00353	-	-	-	S	.3480	.3105-.3095	7	1-3/4
00142	01142	02142	00354	-	75142	76142	9MM	.3543	.3105-.3095	7	1-3/4
00143	01143	02143	00355	-	-	-	T	.3580	.3105-.3095	7	1-3/4
00144	01144	02144	00356	-	75144	76144	23/64	.3594	.3105-.3095	7	1-3/4
00145	01145	02145	00357	-	-	-	U	.3680	.3105-.3095	7	1-3/4
00146	01146	02146	00358	-	-	-	d-p	.3730	.3105-.3095	7	1-3/4
00148	01148	02148	00360	-	75148	76148	9.5MM	.3740	.3105-.3095	7	1-3/4
00148	01148	02148	00360	-	-	-	o/u	.3740	.3105-.3095	7	1-3/4
00149	01149	02149	00361	-	-	-	d-p	.3745	.3105-.3095	7	1-3/4
00150	01150	02150	00362	-	75150	76150	3/8	.3750	.3105-.3095	7	1-3/4
00151	01151	02151	00363	-	-	-	o/u	.3760	.3105-.3095	7	1-3/4
00152	01152	02152	00364	-	-	-	V	.3770	.3105-.3095	7	1-3/4
00153	01153	02153	00365	-	-	-	W	.3860	.3105-.3095	7	1-3/4
00154	01154	02154	00366	-	75154	76154	25/64	.3906	.3105-.3095	7	1-3/4
00155	01155	02155	00367	-	75155	76155	10MM	.3937	.3105-.3095	7	1-3/4
00156	01156	02156	00368	-	-	-	X	.3970	.3105-.3095	7	1-3/4
00157	01157	02157	00369	-	-	-	Y	.4040	.3105-.3095	7	1-3/4
00158	01158	02158	00370	-	75158	76158	13/32	.4062	.3730-.3720	7	1-3/4
00159	01159	02159	00371	-	-	-	Z	.4130	.3730-.3720	7	1-3/4
00160	01160	02160	00372	-	75160	76160	10.5MM	.4134	.3730-.3720	7	1-3/4
00161	01161	02161	00373	-	75161	76161	27/64	.4219	.3730-.3720	7	1-3/4
00162	01162	02162	00374	-	75162	76162	11MM	.4331	.3730-.3720	7	1-3/4
00163	01163	02163	00375	-	-	-	d-p	.4355	.3730-.3720	7	1-3/4
00164	01164	02164	00376	-	-	-	o/u	.4365	.3730-.3720	7	1-3/4
00165	01165	02165	00377	-	-	-	d-p	.4370	.3730-.3720	7	1-3/4
00166	01166	02166	00378	-	75166	76166	7/16	.4375	.3730-.3720	7	1-3/4
00167	01167	02167	00379	-	-	-	o/u	.4385	.3730-.3720	7	1-3/4
00168	01168	02168	00380	-	75168	76168	11.5MM	.4528	.3730-.3720	7	1-3/4
00169	01169	02169	00381	-	75169	76169	29/64	.4531	.3730-.3720	7	1-3/4
00170	01170	02170	00382	-	75170	76170	15/32	.4688	.3730-.3720	7	1-3/4
00171	01171	02171	00383	-	75171	76171	12MM	.4724	.4355-.4345	8	2
00172	01172	02172	00384	-	75172	76172	31/64	.4844	.4355-.4345	8	2
00173	01173	02173	00385	-	75173	76173	12.5MM	.4921	.4355-.4345	8	2
00174	01174	02174	00386	-	-	-	d-p	.4980	.4355-.4345	8	2
00175	01175	02175	00387	-	-	-	o/u	.4990	.4355-.4345	8	2
00176	01176	02176	00388	-	-	-	d-p	.4995	.4355-.4345	8	2
00177	01177	02177	00389	-	75177	76177	1/2	.5000	.4355-.4345	8	2