

# DRILL SETS



DESCRIPTION		BLACK OXIDE H.S.S.	POLISHED FLUTE H.S.S.	HEAVY DUTY H.S.S.	BLACK & GOLD H.S.S.	M42 COBALT	TIN COATED H.S.S.
<b>Straight Shank</b>							
1/16-1/4 x 64ths	13 pc.	1009-098	1048-997	1009-013	9500-277	1109-115	1009-253
1/16-1/2 x 32nds	15 pc.	1009-099	1048-998	1009-014	9500-278	1109-110	1009-254
1/16-3/8 x 64ths	21 pc.	1009-100	1048-999	1009-015	9500-279	1109-105	1009-255
1/16-1/2 x 64ths	29 pc.	1009-101	1049-000	1009-016	9500-280	1109-100	1009-156
1/16-1/4 x 64ths & 9/32-1/2 x 32nds	21 pc.	—	—	1009-326	9500-288	1109-136	—
Letter Sizes A-Z	26 pc.	1009-104	1049-003	1009-018	—	1109-130	—
Number Sizes 1-60	60 pc.	1009-102	1049-001	1009-017	—	1109-125	—
3-in-1	115 pc.	1009-000	1049-002	1009-019	—	1109-120	—
<b>3/8" Shank Sets from 25/64" to 1/2"</b>							
1/16-1/2 x 64ths	29 pc.	1009-300	1009-305	1009-310	9500-285	1109-132	—
<b>Screw Machine Length</b>							
1/16-1/2 x 64ths	29 pc.	1169-125					



DESCRIPTION		BLACK OXIDE
<b>S&amp;D Drill Sets</b>		
1/16-1/2 x 64ths	8 pc.	1441-097
1/2-1" x 64ths with stand (not shown)	33 pc.	1441-098



DESCRIPTION		POLISHED FLUTE
<b>Tap &amp; Drill Sets</b>		
National Coarse Set holds 6-32 tap #36 drill, 8-32 #29, 10-24 #25, 10-32 #21, 1/4-20 #7, 5/16-18 F, 7/16-U, and 1/2-13 27/64.	18 pc.	1009-006
National Fine Set holds 6-40 tap #33 drill, 8-36 #29, 10-24 #25, 10-32 #21, 1/4-28 #3, 5/16-24 I, 3/8-Q, and 7/16-20 25/64 and 1/2-20 29/64.	18 pc.	1009-006

