## STEEL HOLE CUTTERS <br> Quick Change Stainless Steel Hole Cutters



- Cuts stainless steel quickly and easily
- Quick Change arbor allows you to change cutter heads with a simple push and a turn - Use the same arbor for different size cutting heads
- Removable cutter heads available in sizes from 3/4" through 3"
- Flange stop prevents over-drilling
- Ejector spring on all sizes above 3/4" makes removal of slug easier
- Replaceable, cobalt-steel pilot drill with split-point tip to prevent walking
- Precision carbide teeth for optimum performance and durability
- Minimum chuck size of $3 / 8{ }^{\prime \prime}$
- Precision engineered and manufactured - no annoying chattering and squealing while cutting
- Improved carbide quality for more durability and Ionger life

KITS

|  | CAT. NO. | UPC NO. | DESCRIPTION |
| :--- | :--- | :---: | :--- | :--- |
|  | 660 | 05766 | $7 / 8^{\prime \prime}, 1-1 / 8^{\prime \prime}, 1-3 / 8^{\prime \prime}, 1-3 / 4^{\prime \prime}, 2^{\prime \prime}$ Cutter Heads; Arbor, Hex Key and Case |
|  | 655 | 05820 | $7 / 8^{\prime \prime}, 1-1 / 8^{\prime \prime}, 1-3 / 8^{\prime \prime}$ Cutter Heads; Arbor, Hex Key and Case |
| R | 03581 | 03581 | 3 mm Hex Key |
| $\mathbf{R}$ | 54274 | 54274 | Set Screw |
| R | 55225 | 55225 | $1 / 2^{\prime \prime}$ Ejector Spring |

NOTE: TO EXTEND THE LIFE OF YOUR TOOL, SEE CUTTING/THREADING OIL ON PAGE 223

SPECIFICATIONS
Maximum Cutting Depth $8 \mathrm{ga} .(4 \mathrm{~mm})$
INDIVIDUAL CARBIDE-TIPPED HOLE CUTTERS

|  | SIZE |  |  | CONDUIT SIZE |  | MIN. CHUCK SIZE |  | KIT CAT. <br> NO. 660/ <br> UPC NO. <br> 05766 | KIT CAT. <br> NO. 655/ UPC NO. <br> 05820 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CAT. NO. | UPC NO. | INCH | MM |  | PG ISO | INCH | MM |  |  |
| 645-3/4 | 05693 | 3/4 | 19.0 |  | 11 | 3/8 | 9.5 |  |  |
| 645-7/8 | 05695 | 7/8 | 22.2 | 1/2" |  | 3/8 | 9.5 | $\checkmark$ | $\checkmark$ |
| 645-1 | 05696 | 1 | 25.4 |  | 25 | 3/8 | 9.5 |  |  |
| 645-1-1/8 | 05697 | 1-1/8 | 28.6 | 3/4" | 21 | 3/8 | 9.5 | $\checkmark$ | $\checkmark$ |
| 645-1-7/32 | 05698 | 1-7/32 | 31.0 |  |  | 3/8 | 9.5 |  |  |
| 645-1-1/4 | 05699 | 1-1/4 | 31.8 |  |  | 3/8 | 9.5 |  |  |
| 645-1-3/8 | 05700 | 1-3/8 | 34.9 | $1{ }^{\prime \prime}$ |  | 3/8 | 9.5 | $\checkmark$ | $\checkmark$ |
| 645-1-1/2 | 05701 | 1-1/2 | 38.1 |  |  | 3/8 | 9.5 |  |  |
| 645-1-3/4 | 05702 | 1-3/4 | 44.4 | 1-1/4" |  | 3/8 | 9.5 | $\checkmark$ |  |
| 645-2 | 05703 | 2 | 50.8 | 1-1/2" | 50 | 3/8 | 9.5 | $\checkmark$ |  |
| 645-2-1/2 | 05705 | 2-1/2 | 63.5 | $2{ }^{\prime \prime}$ | 63 | 3/8 | 9.5 |  |  |
| 645-3 | 05707 | 3 | 76.2 |  |  | 3/8 | 9.5 |  |  |

ARBORS AND PILOT DRILLS


