

Carbide-Tipped Hole Cutters

- Multiple tungsten carbide tips for long life and smooth cutting
- Cut fast, accurate, high quality holes in stainless steel, copper, aluminum, steel
- Flange stop prevents over-drilling
- Replaceable cobalt steel pilot drill, with split-point tip design, to improve performance and resist walking; eliminates need for "center punch"



635

KIT

CAT. NO.	UPC NO.	DESCRIPTION
635	03599	7/8", 1-1/8", 1-3/8" Cutterheads; Pilot Drill, Hex Key and Case
03581	03581	3 mm Hex Key
54274	54274	Set Screw 3/4" to 2" Cutters
54265	54265	Set Screw 2-1/2" Cutter

NOTE: TO EXTEND THE LIFE OF YOUR TOOL, SEE CUTTING/THREADING OIL ON PAGE 141

SPECIFICATIONS

Maximum Cutting Depth 8 ga. (4 mm)

CARBIDE-TIPPED HOLE CUTTERS

CAT. NO.	UPC NO.	SIZE		CONDUIT			MIN. CHUCK SIZE		KIT CAT. NO. 635/ UPC NO. 03599
		INCH	MM	SIZE	PG	ISO	INCH	MM	
625-3/4	38324	3/4	19.0		11		1/4	6.4	
625-7/8	38326	7/8	22.2	1/2"	16		1/4	6.4	✓
625-1	38327	1	25.4			25	3/8	9.5	
625-1-1/8	38328	1-1/8	28.6	3/4"	21		3/8	9.5	✓
625-1-7/32	38329	1-7/32	30.5				3/8	9.5	
625-1-3/8	38331	1-3/8	35.0	1"			3/8	9.5	✓
625-1-1/2	38332	1-1/2	38.1				3/8	9.5	
625-1-3/4	38333	1-3/4	44.4	1-1/4"			3/8	9.5	
625-2	38334	2	50.8	1-1/2"	50		3/8	9.5	
625-2-1/2	38336	2-1/2	63.5	2"			1/2	12.7	

REPLACEMENT PILOT DRILLS

CUTTER SIZE RANGE		PILOT DRILL		HEX SET SCREW	
INCH	MM	CAT. NO.	UPC NO.	SIZE	CAT./UPC NO.
3/4-2	19.0-50.8	625-001	39872	3 mm	54274
2-1/2	63.5	625-002	38390	4 mm	54295