



# TAPMATIC® #1 GOLD

## CUTTING FLUID



### FEATURES

- Great for all metals including aluminum
- Increases tool life and improves surface finish
- Requires less product usage than traditional cutting fluids
- Does not contain chlorinated solvents or chlorinated paraffins
- Reduces cutting torque and improves cutting efficiency
- Does not contain water, solvents, or inactive fillers
- Excellent for tapping applications

### PACKAGES

Qualified to: Boeing BAC 5008

Net Content	Part No.
11 wt.oz. /312 g/ 344 ml aerosol	40312
16 fl.oz. (473 ml)	40320
1 gal. (3.78 l)	40330
5 gal. (18.93 l)	40340
55 gal. (208 l)	40360

### APPLICATIONS

- |             |             |           |             |
|-------------|-------------|-----------|-------------|
| • Boring    | • Engraving | • Reaming | • Threading |
| • Broaching | • Facing    | • Sawing  | • Turning   |
| • Drilling  | • Milling   | • Tapping |             |

### PROPERTIES



Color:	Gold	Specific Gravity (Water=1):	0.88-0.90 @ 68°F (20°C)
Odor:	Petroleum	Vapor Density (air=1):	>1
Vapor Pressure:	<7 Pascals @ 68°F (20°C)	VOC Content:	0 g/L
Evaporation Rate:	<0.1 (BuAc=1)	Partition Coefficient (octanol/water):	<1
Boiling Point:	466°F (241°C)	Viscosity:	<100 mm <sup>2</sup> /second @ 77°F (25°C)
Flash Point (TCC):	300°F (149°C)		

MATERIAL SAFETY DATA SHEETS AVAILABLE UPON REQUEST OR VISIT OUR WEB SITE: [WWW.LPSLABS.COM](http://WWW.LPSLABS.COM)

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