

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.500" x 0.500" x 2.00"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**320TS TEFC FRAME  
F1 ASSEMBLY**

MDSL042-06

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

651 lbs.
295 kgs.

NO	REVISION	DRAWN BY	DATE	CHECK
1	CHANGED 'H' DIMENSION FROM 0.67	MO	04/22/14	JR
0	FIRST ISSUE	N. MOMIN	01/07/11	JR
NO				



DRAWN BY: N. MOMIN  
 CHECK BY: J. RUSSELL  
 APPROVED BY: \_\_\_\_\_  
 www.toshiba.com/ind

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0402XSSB41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	2	3540	324TS	460	60	3	47
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	92.4	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	40	29.8	47.0	92.5	87.7
¾ Load	30.00	22.4	35.5	91.6	85.9
½ Load	20.00	14.9	25.8	89.4	80.8
¼ Load	10.00	7.5	17.8	83.8	62.8
No Load			12.0		7.9
Locked Rotor			290.00		43.9

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
59.3	265	225	275	5.74

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
19.7	11.1	-	6312C3	6312C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global 840  
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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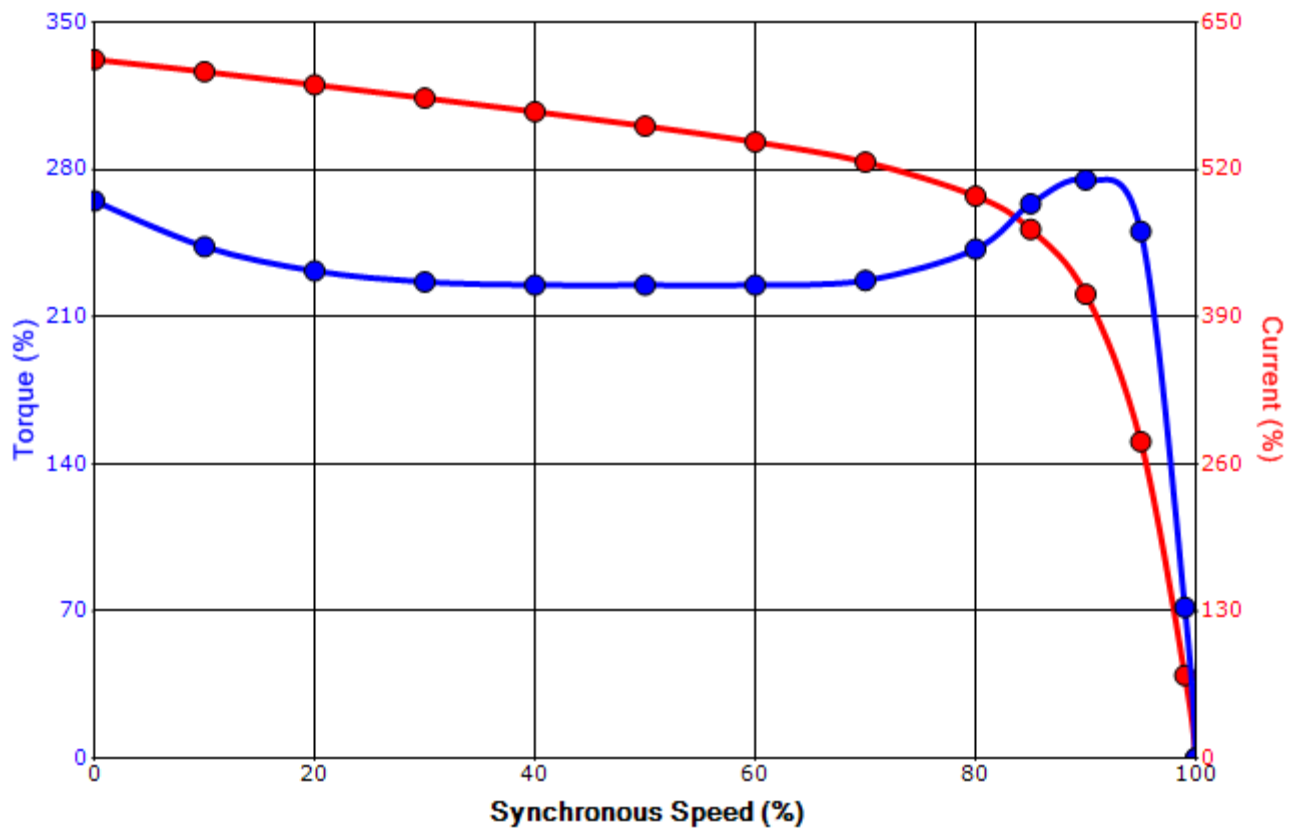
Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/7/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0402XSSB41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	2	3540	324TS	460	60	3	47
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	92.4	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
290.00	5.74	59.3	265	225			275	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

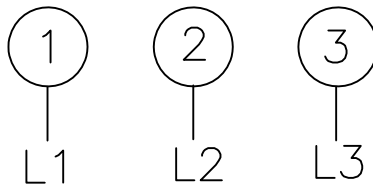
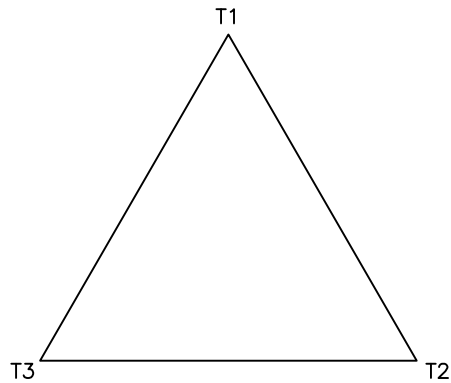
Tag:

All characteristics are average expected values.

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Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/7/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagram**  
3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.