

1.50" NPT CONDUIT

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.500" x 0.500" x 3.25"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**280T TEFC FRAME
F1 ASSEMBLY**

MDSL041-05

TOSHIBA
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TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

448 lbs.
203 kgs.

0	FIRST ISSUE (OVERRIDE 'R' DIM. VALUE)	N. MOMIN	11/12/10	JR
NO	REVISION	DRAWN BY	DATE	CHECK



DRAWN BY: N. MOMIN
 CHECK BY: J. RUSSELL
 APPROVED BY: _____
 www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: 0254XSSB41A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	460	60	3	31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	31.0	93.8	83.5
¾ Load	18.75	14.0	23.8	93.1	80.5
½ Load	12.50	9.3	18.3	91.4	73.0
¼ Load	6.25	4.7	14.1	84.0	49.3
No Load			11.0		5.6
Locked Rotor			182.00		34.3

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.2	190	165	295	5.23

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
29.5	19.1	-	6310C3	6310C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQP Global 840
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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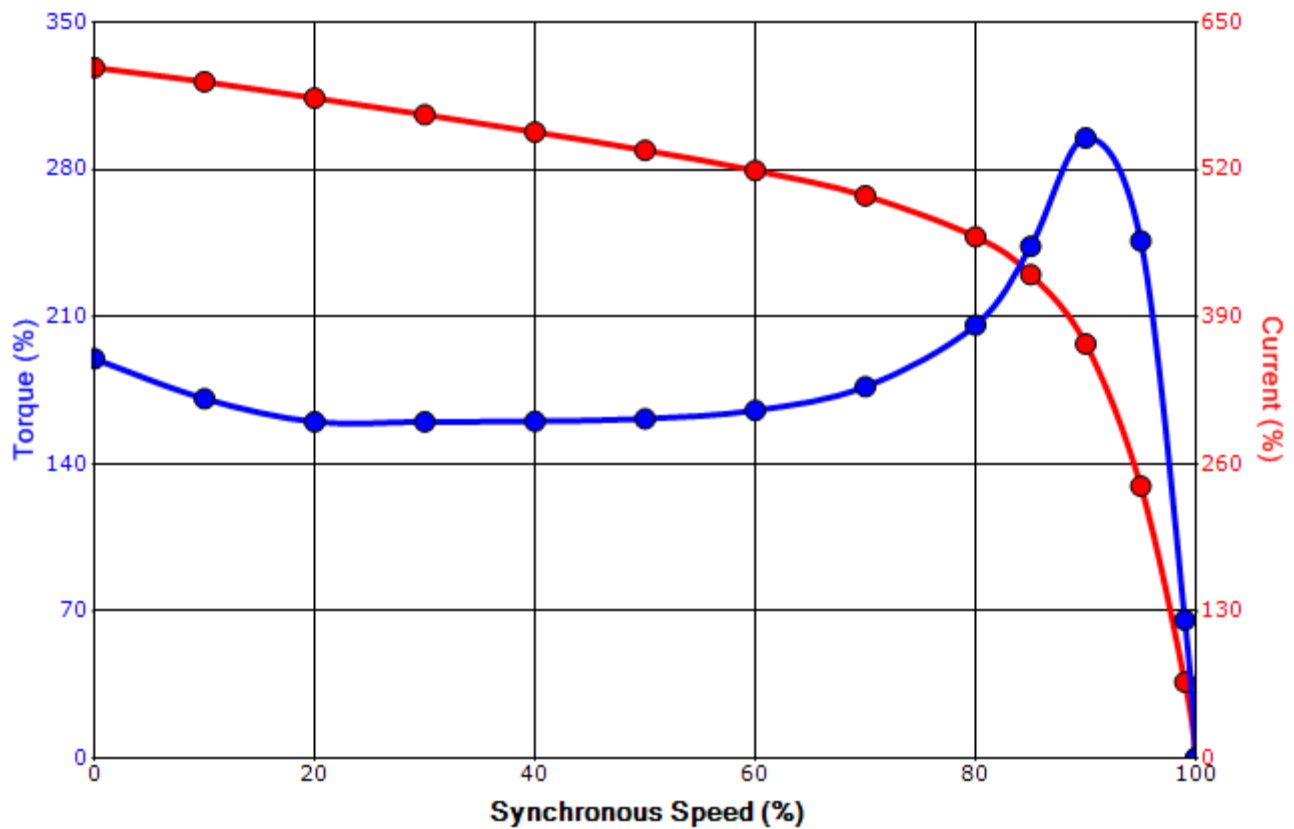
Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/7/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0254XSSB41A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	460	60	3	31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
182.00	5.23	74.2	190	165			295	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/7/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagram 3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one
of them will be labeled with the appropriate lead number.