

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 3. KEY DIMENSIONS EQUAL 0.500" x 0.500" x 3.25" (MOTOR SUPPLIED WITH KEY)

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**280TC TEXP FRAME
F1 ASSEMBLY**

MDSL804-05

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

550 lbs.
249 kgs.

0	FIRST ISSUE	MO	04/03/14	JR
NO	REVISION	DRAWN BY	DATE	CHECK



DRAWN BY: M. O'DOWD
 CHECK BY: J. RUSSELL
 APPROVED BY: _____
 www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: 0254XPEC42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284TC	575	60	3	24
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	24.0	93.6	83.5
¾ Load	18.75	14.0	18.9	93.2	80.6
½ Load	12.50	9.3	14.1	91.5	73.1
¼ Load	6.25	4.7	10.4	84.1	53.3
No Load			8.7		5.7
Locked Rotor			146.00		34.4

Torque				Rotor wk ²
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft ²)
74.2	185	165	295	5.23

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
30	20	-	6310C3	6310C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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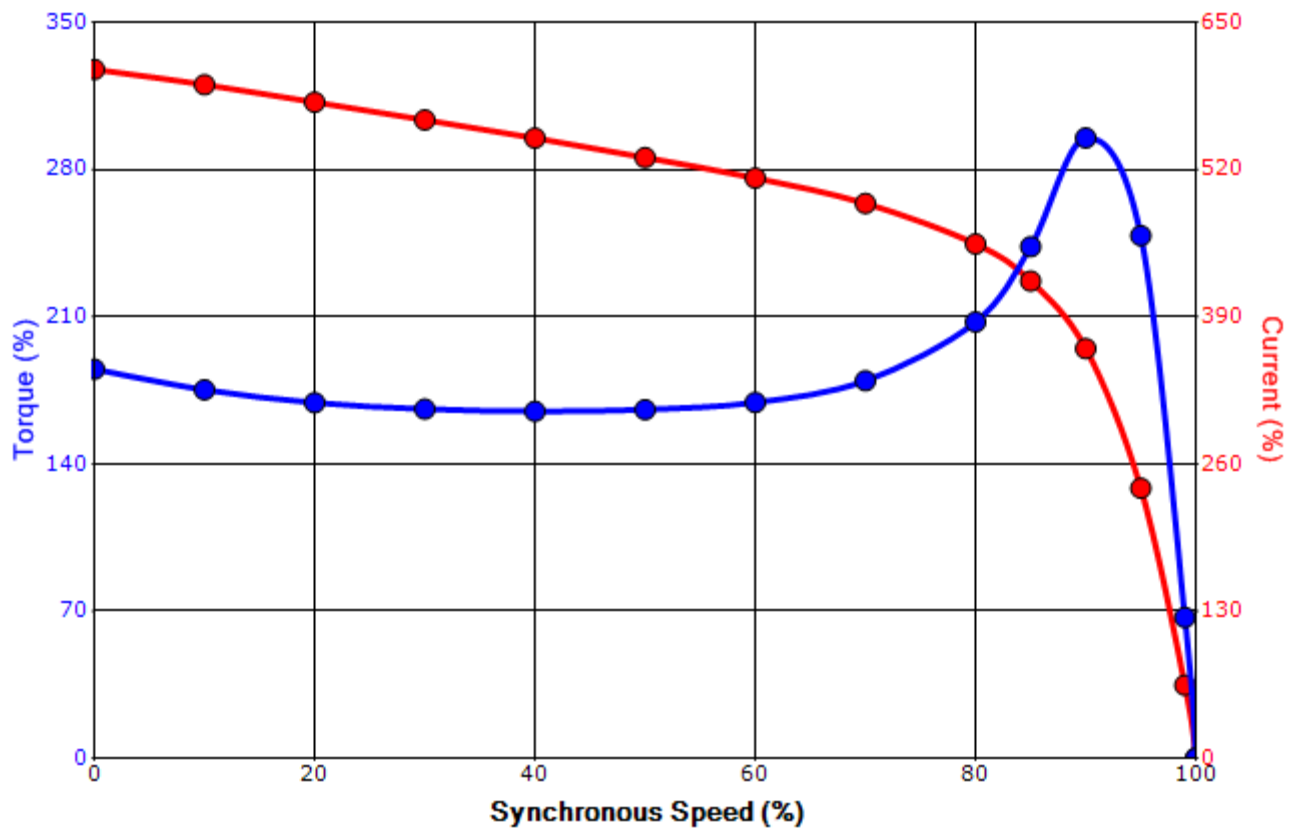
Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	6/11/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0254XPEC42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284TC	575	60	3	24
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
146.00	5.23	74.2	185	165			295	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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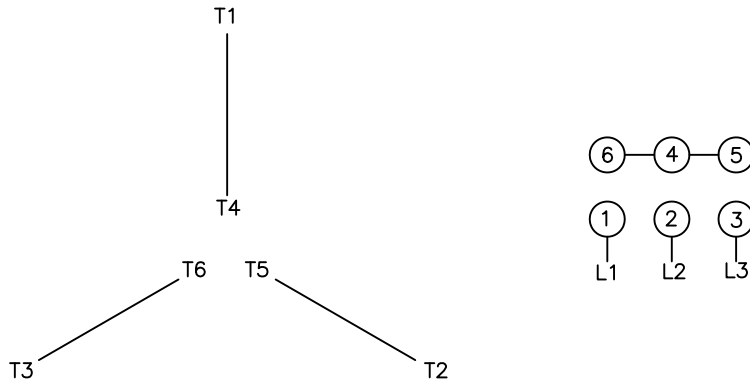
Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	6/11/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation