

NOTES:  
 1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS  
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.  
 3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)

0.500" x 0.500" x 3.25"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**280TC TEFC FRAME  
 F1 ASSEMBLY**

MDSL045-05

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

448 lbs.
203 kgs.

0	FIRST ISSUE (OVERRIDE 'R' DIM. VALUE)	N. MOMIN	11/12/2010	JR
NO	REVISION	DRAWN BY	DATE	CHECK



DRAWN BY: N. MOMIN  
 CHECK BY: J. RUSSELL  
 APPROVED BY: \_\_\_\_\_  
 www.toshiba.com/ind

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0206XSSC42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	6	1170	286TC	575	60	3	20
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	20.0	91.9	80.4
¾ Load	15.00	11.2	15.6	92.0	76.7
½ Load	10.00	7.5	12.1	90.9	67.8
¼ Load	5.00	3.7	9.5	84.8	46.1
No Load			8.3		5.0
Locked Rotor			115.00		45.0

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
89.8	235	205	255	6.10

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310C3	6310C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global 840 CFace Footed  
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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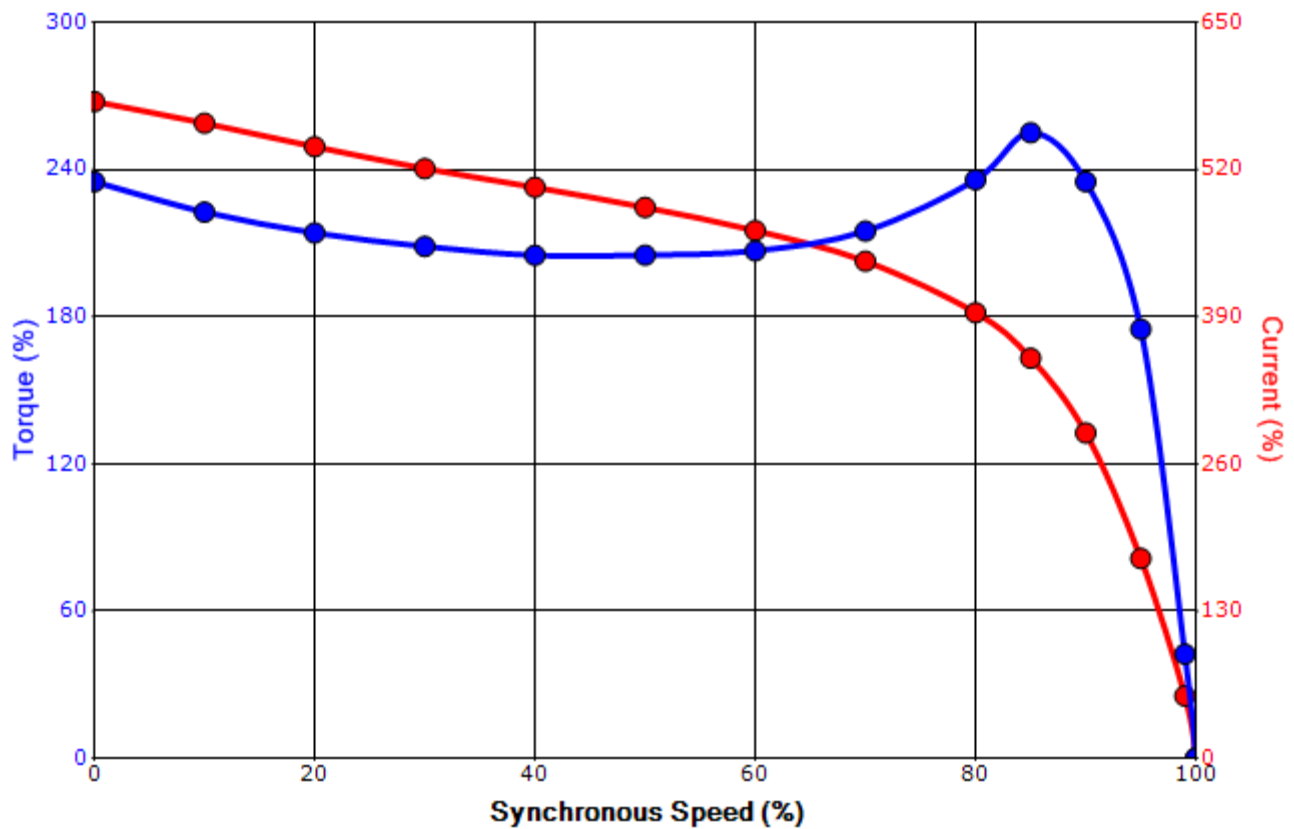
Engineering	garce	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	8/21/2015	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0206XSSC42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	6	1170	286TC	575	60	3	20
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91.7	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
115.00	6.10	89.8	235		205	255		

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	garce	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	8/21/2015	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

### Motor Connection Diagram 3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.