

1.25" NPT CONDUIT  
4x 1/2"-13 UNC

- NOTES:  
 1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS  
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.  
 3. KEY DIMENSIONS EQUAL 0.375" x 0.375" x 2.88" (MOTOR SUPPLIED WITH KEY)

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**250TC TEXP FRAME  
F1 C-FLANGE ASSEMBLY**

MDSL802-04

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

373 lbs.  
169 kgs.

0	FIRST ISSUE	MO	03/26/14	JR
NO	REVISION	DRAWN BY	DATE	CHECK



DRAWN BY: M. O'DOWD  
 CHECK BY: J. RUSSELL  
 APPROVED BY: \_\_\_\_\_  
 www.toshiba.com/ind

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0204XPEA42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	4	1770	256TC	230/460	60	3	50/25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	25.0	93.3	81.0
¾ Load	15.00	11.2	20.4	92.6	78.1
½ Load	10.00	7.5	16.1	90.7	70.4
¼ Load	5.00	3.7	11.1	83.7	50.0
No Load			9.8		5.4
Locked Rotor			145.00		44.4

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
59.3	250	215	280	3.18

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
33.8	22.7	-	6309ZZC3	6309ZZC3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global Explosion Proof  
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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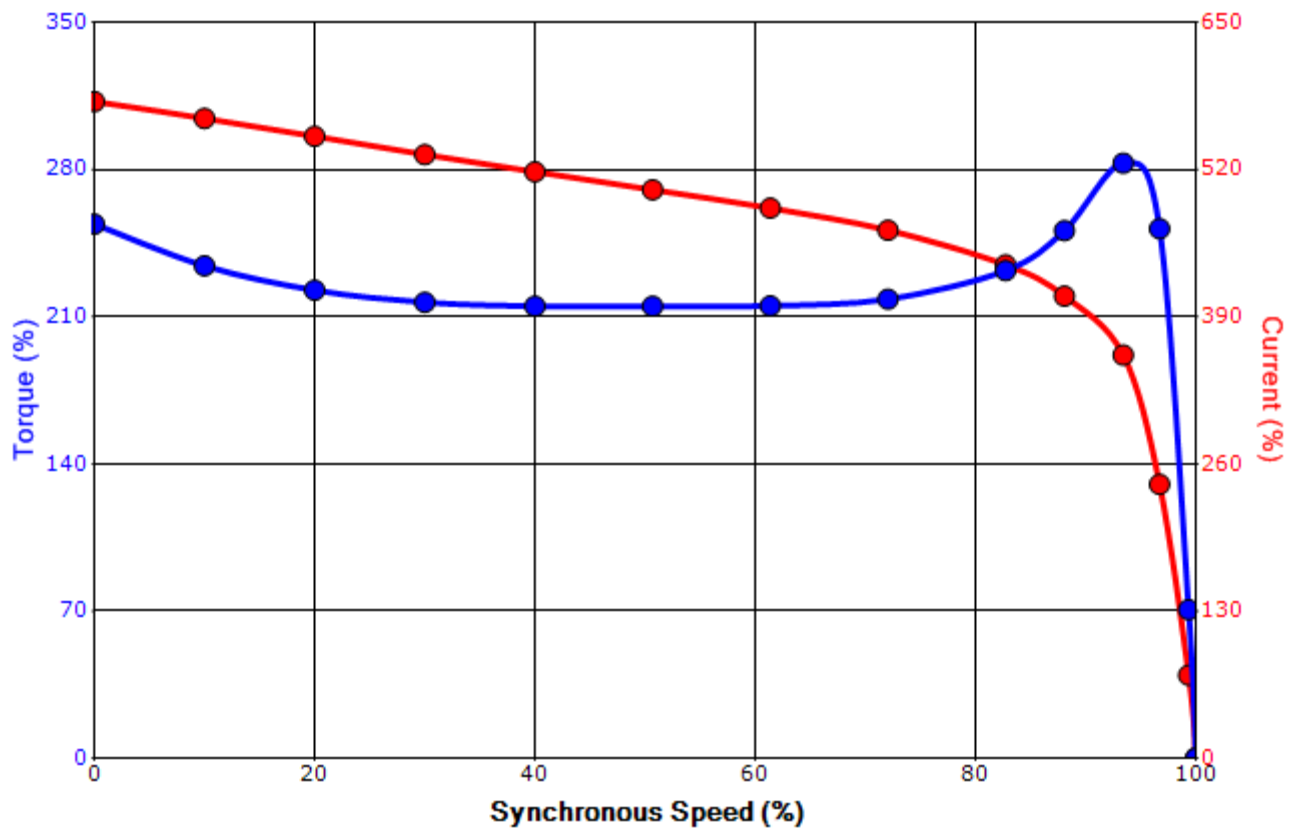
Engineering	pdivecha	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	4/30/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0204XPEA42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	4	1770	256TC	230/460	60	3	50/25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
145.00	3.18	59.3	250	215			280	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	pdivecha	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	4/30/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.